#### BENDIX PARTS CATALOG







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| 065201 14                   | 10750718                    | 10893528                    | 10986412                    |
| 06520320                    | 10750810                    | 10898912                    | 10986822                    |
| 06521722                    | 10751014                    | 108991 12                   | 10989424                    |
| 06526020                    | 10751220                    | 108992 12                   | 13107624                    |
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| 06533420                    | 107779 10                   | 1091116                     | 80006124                    |
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| 06540828                    | 10778220                    | 109142 12                   | 500019322                   |
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| 06568312                    | 10787110                    | 10954512                    |                             |
| 06571424                    | 10823820                    | 10954612                    |                             |
| 10700118                    | 10829520                    | 1095516                     |                             |
| 10700210                    | 10855620                    | 1095526                     |                             |
| 10700414                    | 10855720                    | 10960412                    |                             |
| 10700620                    | 10858418                    | 1096266                     |                             |
| 107043 12                   | 10886714                    | 10963312                    |                             |
| 10705122                    | 10886814                    | 109659 12                   |                             |

## COMMON SERVICE PARTS

#### **MAINTENANCE KITS & SERVICE PARTS**

Description	Piece No.	Journal or Bore Size
Cylinder Head Maint. Kit	107516	
Piston & Rod Kit (Std)	108842	2.781" Bore
Crankshaft Bearing Kit (Std)	107969	2.166" Front Main Jour.
		1.3781"Rear Main Jour.
		1.1246" Conn. Rod Jour.
		2.166" DDC Series 60 Rear
		Main Journal
Piston Ring Kit	107639	
Rear Main Ball Bearing	235440	, <u>u atoma atom</u>
Cylinder Head Gasket	298715	
Inlet Gasket	243430	
Discharge Gasket	204820	
Governor Gasket	236577	
Base Gasket	110447	
Unloader Kit	107515	

## PERFORMANCE INFORMATION

The Tu-Flo 750 compressor is an engine driven, two cylinder, reciprocating compressor with a displacement of 16.5 cu. ft. per min. at 1250 RPM.

It is an engine lubricated compressor with a water cooled head and air cooled block. It is available in direct drive single flange and direct drive double flange configurations.

For installation and maintenance information, see SD-01-344.

#### **Exchange and Changeover Information** The Tu-Flo 750 Compressor is available as an original equipment Piece Number, Service New Number or Remanufactured Exchange Piece Number. Detail Parts and dimensions are illustrated in the compressor line drawings on each catalog page. Changeover information is featured prominently in the same

**TU-FLO 750** 

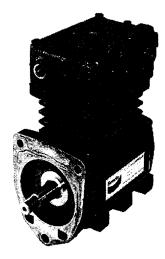
position on each page.

CATALOG

01-N-3

#### **TECHNICAL INFORMATION**

VMRS No.	13-009-001
Average Weight	53 Lbs.
Bore Size	2.78 ln.
Stroke	1.87 ln.
Maximum RPM	2400 RPM
Approximate HP at	3.2 HP
1250 RPM and	
120 PSIG	
(Naturally aspirated)	
Max. Air Discharge	400°F
Temperature	
Min. Air Inlet Line Size	5/8" I.D.
Min. Air Discharge Line Size	1/2" I.D.
Min. Coolant Line Size	3/8" I.D.
Min. Oil Supply Line Size	3/16" I.D.
Min. Oil Return Line Size	1/2" I.D.
Min. Unloader Line Size	3/16" I.D.



**TU-FLO 750 COMPRESSOR** 

CATALOG

01-N-4

#### **COMMON SERVICE PARTS**

KE NC		PC.NO.	DESCRIPTION	CYLINDER HE	AD MAINTENANCE KIT <u>1</u> (
1	1	in the <b>F</b> actor is the	Cylinder Head	CONSISTS OF:	
2	2	A	Inlet Valve Seat Gasket	KEY	
3	2	Â	Inlet Valve Seat	NO. QTY.	DESCRIPTION
4	$\tilde{\overline{2}}$	A	Inlet Valve	2 2	Inlet Valve Seat Gasket
5	2	A	Inlet Valve Spring	3 2	Inlet Valve Seat
6	2	A	Inlet Valve Stop	4 2	Inlet Valve
7	2	F	Discharge Valve Stop	5 2	Inlet Valve Spring
8	2	Å	Discharge Valve Spring	6 2	Inlet Valve Stop
9	2	A	Discharge Valve	8 2	Discharge Valve spring
10	2	Α	Discharge Valve Seat	9 2	Discharge Valve
11	$\overline{2}$	F	Unloader Bushing	10 2	Discharge Valve Seat
12	2	A,G	Unloader Spring	12 2	Unloader Spring
13	2	A,G	Unloader Piston	13 2	Unloader Piston
14	2	A,G	Unloader O-Ring	14	Unloader O-Ring
15	1	A,G	Unloader Cover Gasket	15 1	Unloader Cover Gasket
16	1	F	Unloader Cover Plate	20 1	Governor Gasket
17		· Fried	5/16 Lockwasher	21 1	Strainer Gasket
18	4		5/16 Cap Screw	22 1	Discharge Fitting Gasket
19	6	F	3/8 Cap Screw	23 1	Cylinder Head Gasket
20	1	Â	Governor Gasket		n an an <b>hair ann an an</b>
21	1	A	Strainer Gasket	PISTON & ROD M	(IT 108842 CONSISTS OF:
22	1	A	Discharge Fitting Gasket	KEY	
23	1	A	Cylinder Head Gasket	NO. QTY.	DESCRIPTION
24	1	F	Crankcase	37 A 1 2 1 4 1	Connecting Rod & Cap (w/o I
25	6	Ale d <b>e</b> se de	5/16 Cap Screw	38 4	Connecting Rod Bolt
26	1.5	F	Crankcase Cover	40 2	Wrist Pin Bushing
27	1	B,D	Base Gasket	41 2	Wrist Pin
28	1	Ď	Front Bearing	42 42 4 4 4 4 4	Wrist Pin Button
29	1	D	Thrust Washer	43 2	Piston (Std.)
30	1	Ē	Crankshaft Nut	44 8	Oil Ring
31	1	F	Crankshaft Key	45 4	Expander Ring
32	1	F	Crankshaft	46 6	Piston Ring
33	4	, D	Thrust Washer	+V states V states	
34	4	Ď	Rear Bearing—Sleeve	Important: The an	propriate crankshaft bearing kit <b>m</b>
<b>V</b> -1	1	Ē	Rear Bearing—Ball	used with piston &	
35	1	Ď	End Cover O-Ring	used with piston a	
36	1	F	Rear End Cover		EADING KIT (STD ) 107060
37	2	B	Connecting Rod & Cap		EARING KIT (STD.) 107969
38	4	В	Connecting Rod Bolt	CONSISTS OF:	
39	4	D	Bearing Insert	KEY	
40	2	Billion Billion	Wrist Pin Bushing	NO. QTY.	DESCRIPTION
41	2	B	Wrist Pin		Front End Cover Oil Seal
42	<b>4</b>	B	Wrist Pin Button	28 2	Front Main Sleeve Bearing (S
43	4 2	B	Piston	29 2	Thrust Washer
44	8	B,C	승규는 정말에 가지 않는 것이 같이 많은 것은 것을 많이	39 2	Bearing Insert (Std.)
44 45	8 4	B,C B,C	Oil Ring Expander Ring	2	Slotted Bearing Insert (Std.)
45 46	4 6	B,C B,C	Expander Ring Piston Ring	33	Thrust Washer
40	U	0,0	FISTOR KING	34	Rear Main Sleeve Bearing
				35 2	O-Ring

A - Furnished in Cylinder Head Maintenance Kit 107516

B - Furnished in Piston & Rod Kit 108842

C - Furnished in Piston Ring Kit 107639

D - Furnished in Crankshaft Bearing Kit (Std.) 107969

E - Listed in Parts List General Information Sections

F - Item is not available as a Service Part

G- Furnished in Unloader Kit 107515

# <u>107516</u>

KEY	OTV	DECODIDITION
NO.	QTY.	DESCRIPTION
2	2	Inlet Valve Seat Gasket
3	2	Inlet Valve Seat
4	2	Inlet Valve
5	2	Inlet Valve Spring
6	2	Inlet Valve Stop
8	2	Discharge Valve spring
9	2	Discharge Valve
10	2	Discharge Valve Seat
12	2	Unloader Spring
13	2	Unloader Piston
14	na 14 <b>1</b> geologi	Unloader O-Ring
15	1	Unloader Cover Gasket
20	1	Governor Gasket
21	1	Strainer Gasket
22	13. <b>4</b> .555.55	Discharge Fitting Gasket
23	e tin <b>a</b> n e de Ch	Cylinder Head Gasket

NO.	QTY.	DESCRIPTION
37	1. <b>2</b> . (1997)	Connecting Rod & Cap (w/o Inserts)
38		Connecting Rod Bolt
40	2	Wrist Pin Bushing
41	2	Wrist Pin
42	<b>4</b> (2001) - 58 (5	Wrist Pin Button
43	2	Piston (Std.)
44	8	Oil Ring
45	4	Expander Ring
46	6	Piston Ring

nust be

NO.	QTY.	DESCRIPTION
in the St	1992 <b>1</b> 993,001	Front End Cover Oil Seal
28	2	Front Main Sleeve Bearing (Std.)
29	2	Thrust Washer
39	2	Bearing Insert (Std.)
	2	Slotted Bearing Insert (Std.)
	1946) <b>(1</b> 61), 66()	Thrust Washer
34	以自1個小	Rear Main Sleeve Bearing
35	2	O-Ring
23	1	Cylinder Head Gasket
27	(* <b>1</b> - 5)	Base Gasket

#### **PISTON RING KIT 107639 CONSISTS OF:**

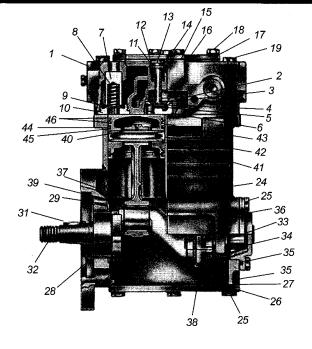
KEY		
NO.	QTY.	DESCRIPTION
44	8	Oil Ring Expander Ring
45	4	Expander King
46	6	Piston Ring

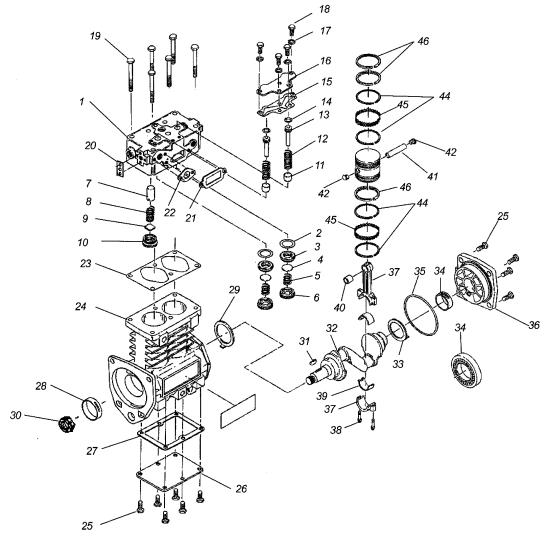


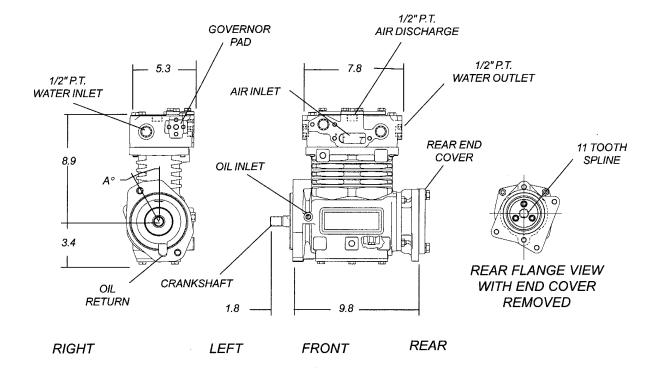
## catalog 01-N-5

#### PISTON RING KIT 107515 CONSISTS OF: KEY

	QTY.	DESCRIPTION
12	2	Unloader Spring
13	2	Unloader Piston
14	2	Unloader O-Ring
15	1	Unloader Cover Gasket



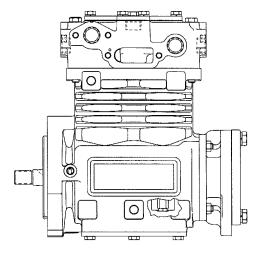




CATALOG

01-N-6

O.E.	Service	Reman.	Customer	Air	Air	A°	Engine
Pc .No.	New Pc.No.	Exch. Pc. No.	Pc. No.	Inlet	Discharge		Make
109110	065461	109111	Nav.2003253C94	Left	Тор	<b>7°</b>	Navistar
109551	065601	109552	CAT 106-7852	Left	Тор	31.5°	Caterpillar
5000799	109626	109552	CAT 122-1713	Left	Top	31.5°	Caterpillar



CATERPILLAR

CATALOG

#### 065601, 065461, 109111, 109552 & 109626(CAT IDENTIFIED)

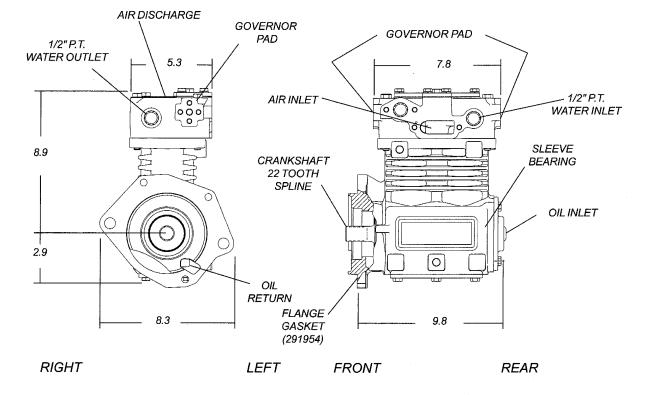
**Note:** Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased seperately with service new compressor.

## **RX CHANGEOVER**

Reman.		С	hangeover From	1			
Exchange							Compressor
Pc.No.	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	Tu-Flo 700	Application
109552				108730			Cat 3126
109111							N.G.D.

#### Important Changeover Notes

- 1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
- 2. Line lengths and routing may be affected.
- 3. Thread and line sizes may require fitting changes.

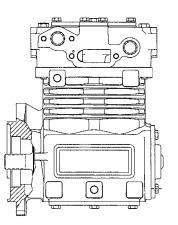


FLANGE GASKET PIECE NUMBER 291954 SUPPLIED WITH REMANUFACTURED COMPRESSOR. MUST BE PURCHASED SEPARATELY WITH NEW COMPRESSOR.

CATALOG

01-N-8

O.E. Pc .No.	Service New Pc. No.	Reman. Exch. Pc. No.	Customer Pc. No.	Air Inlet	Air Discharge	Comments
109285	065491	109287	CAT 109-1318	Left	Left & Top	ACAE 接着整心的语言
109286	065491	109287	CAT 110-5766	Left	Left & Top	
	itte seittave	109336	CAT 0R-3405	Left	Left & Top	CAT Ident.



CATERPILLAR

CATALOG

01-N-9

#### 065491, 109287& 109336(CAT IDENTIFIED)

**Note:** Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased seperately with service new compressor.

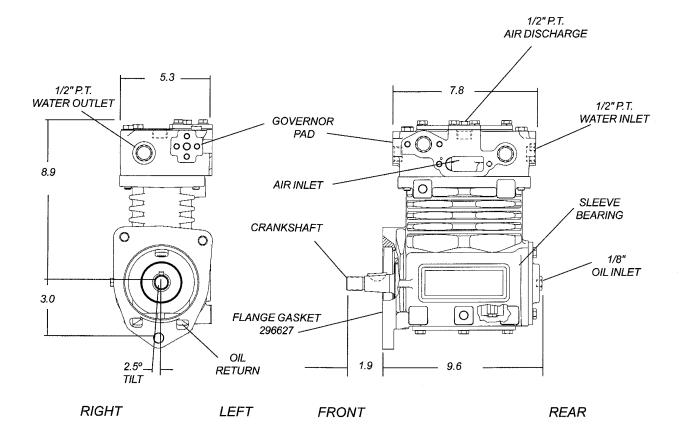
## **RX CHANGEOVER**

Reman. Exchange		(	Changeover Fron	ו			Compressor
Pc.No.	<b>Tu-Flo 400</b> 102674	<b>Tu-Flo 500</b>	<b>Tu-Flo 501</b> 286594	Tu-Flo 550 109251	<b>Tu-Flo 600</b>	<b>Tu-Flo 700</b> 289336	Application

#### Important Changeover Notes

- 1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
- 2. Line lengths and routing may be affected.
- 3. Thread and line sizes may require fitting changes.



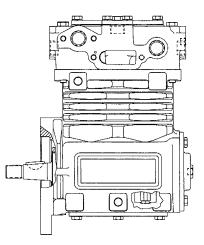


FLANGE GASKET PIECE NUMBER 296627 SUPPLIED WITH REMANUFACTURED COMPRESSOR. MUST BE PURCHASED SEPARATELY WITH NEW COMPRESSOR.

CATALOG

01-N-10

0.E.	Service	Reman.	Customer	Air	Air
Pc .No.	New Pc.No.	Exch. Pc. No.	ldent.	Inlet	Discharge
107002	065199	107508	CAT 7E7619	Left.	Left & Top
107779	065199	107508	• • • • • • • •	Left	Left & Top
107871	065199	107508	e se a se	Left	Left & Top
	109320	5000641	CAT 7E7619	Left	Left & Top



CATERPILLAR

(MACK STYLE)

CATALOG

01-N-11

#### 065199, 107508, 109320(CAT) & 5000641(CAT)

**Note:** Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased seperately with service new compressor.

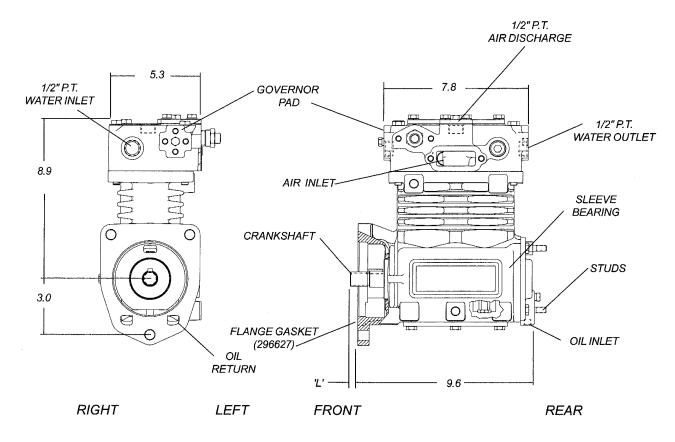
## **RX CHANGEOVER**

Reman. Exchange		c	Changeover From	n			
Compressor Pc.No. 107508	Tu-Flo 400	<b>Tu-Flo 500</b> 277731	<b>Tu-Flo 501</b> 103274	Tu-Flo 550	Tu-Flo 600	<b>Tu-Flo 700</b> 103278	Application CAT 3406B

#### Important Changeover Notes

- 1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
- 2. Line lengths and routing may be affected.
- 3. Thread and line sizes may require fitting changes.

## CATERPILLAR (MACK STYLE)



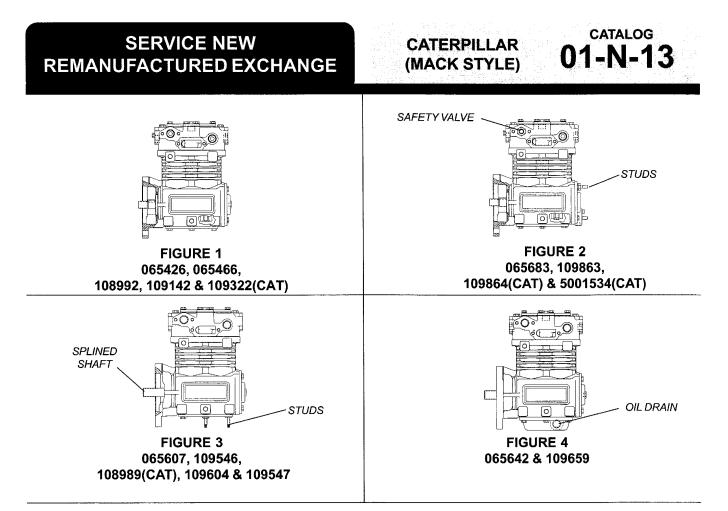
**TU-FLO 750** 

FLANGE GASKET PIECE NUMBER 296627 SUPPLIED WITH REMANUFACTURED COMPRESSOR. MUST BE PURCHASED SEPARATELY WITH NEW COMPRESSOR.

CATALOG

01-N-12

O.E. Pc .No.	Service New Pc.No.	Reman. Exch. Pc. No.	Customer Pc. No.	Air Inlet	Air Discharge	Crankshaft	L	Figure Reference
107043	065607	109604	CAT 4P-0586	Left	Left & Top	22 ToothSpline	.9	3
107053	065607	109604 \	VOLVO 70001-8003	Left	Left & Top	22 ToothSpline	.9	3
108991	065426	108992	CAT 9Y-6320	Тор	Left & Top	Tapered 3/4Thd.	ারা ক	华、河北高强。
109141	065466	109142	CAT 102-9553	Left	Left & Top	Straight M-20 Thd.	0.4	1
109545	065607	109604	CAT 113-7666	Left	Left & Top	22 ToothSpline	1.3	1999 ( <b>3</b> -51-51)
109633	065642	109659	CAT 110-2751	Left	Left & Top	22 ToothSpline	1.3	4
109824	065683	109863	CAT 118-2806	Left	Left & Top	Straight M-20 Thd.	0.4	2
5001533	065683	109863	CAT 131-6680	Left	Left & Top	Straight M-20 Thd.	0.4	2
11. A. 1. A.	108989	109604	CAT 4P-0586	Left	Left & Top	22 ToothSpline	1.3	3
	109322	109142	CAT 102-9553	Left	Left & Top	Straight M-20 Thd.	0.4	1
	109546	109604	CAT 113-7666	Left	Left & Top	22 ToothSpline	1.3	3
	109864	109863	CAT 118-2806	Left	Left & Top	Straight M-20 Thd.	0.4	2
	5001534	109863	CAT 131-6680	Left	Left & Top	Straight M-20 Thd.	0.4	2



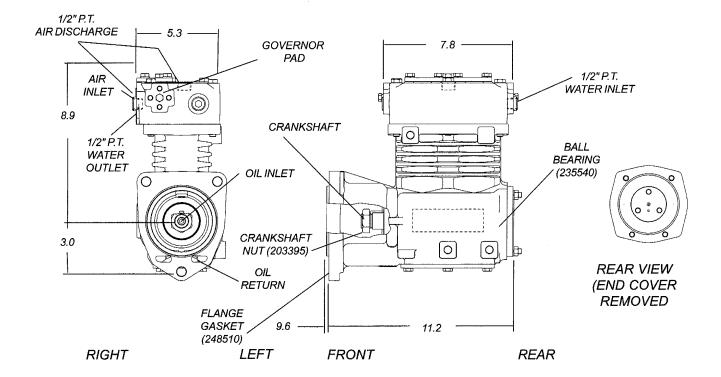
**Note:** Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased seperately with service new compressor.

## **RX CHANGEOVER**

Reman.		Changeover From							
Exchange Pc.No.	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	Tu-Flo 700	Compressor Application		
108992		te 4 de la conse		108990					
109142				109139			CAT 3406E		
109547	e de la companya de l	Maran Maran Na Afrikan	승위에 가지 않았는	109544		108731	CAT 3176		
109604				109544		108731	CAT 3176		
109659	ali se la seconda da second	ante de la compañía.	102742	109809	a film states	1997 - 1997 - 1988 - 1988 - 1988 - 1988 - 1988 - 1988 - 1988 - 1988 - 1988 - 1988 - 1988 - 1988 - 1988 - 1988 -	CAT 3500		
109863				109861			CAT 3176J		

#### **Important Changeover Notes**

- 1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
- 2. Line lengths and routing may be affected.
- 3. Thread and line sizes may require fitting changes.



FLANGE GASKET PIECE NUMBER 248510 & CRANKSHAFT NUT 203395 SUPPLIED WITH REMANUFACTURED COMPRESSOR. MUST BE PURCHASED SEPARATELY WITH NEW COMPRESSOR.

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O.E. Pc .No.	Service New Pc.No.	Reman. Exch. Pc. No.	Customer Pc. No.	Air Inlet	Air Discharge	Figure Reference
107004	065201	107510	303-GB-5103	Right	a a sa an is a ling in a sin sin a sa an a	
107780	065201	107510	-	Right	Right & Top	1
108867	065388	108869	303-GB-5113A	Right	Right & Top	2
108868	065388	108869	-	Right	Right & Top	2



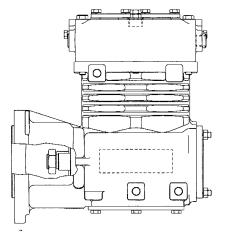


FIGURE 1 065201 & 107510 
> FIGURE 2 065388 & 108869

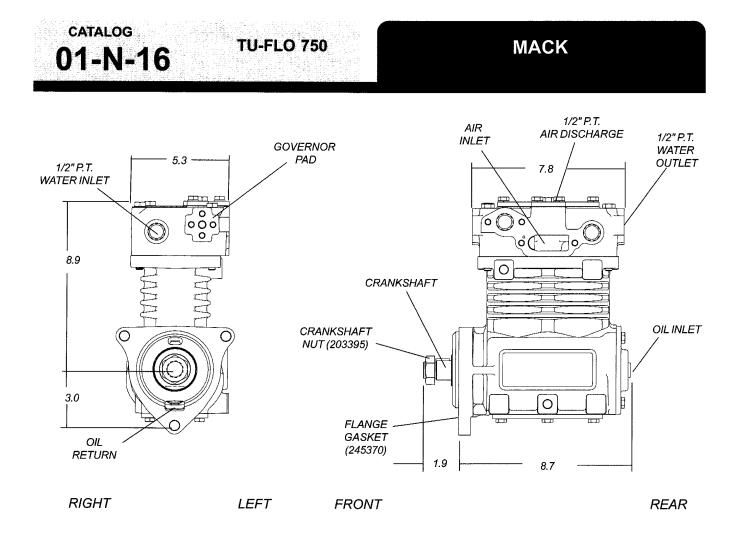
**Note:** Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased seperately with service new compressor.

## **RX CHANGEOVER**

Reman. Exchange		Ch	Changeover From						
Pc.No.	<b>Tu-Flo 400</b>	<b>Tu-Flo 500</b> 284662	<b>Tu-Flo 501</b> 286544	<b>Tu-Flo 550</b>	<b>Tu-Flo 600</b> 285108	<b>Tu-Flo 700</b> 289340	Compressor Application Mack E6/E7 V-Mack		

#### Important Changeover Notes

- 1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
- 2. Line lengths and routing may be affected.
- 3. Thread and line sizes may require fitting changes.



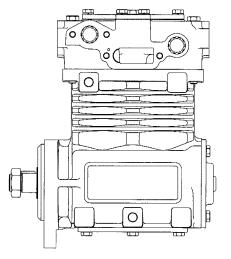
FLANGE GASKET PIECE NUMBER 245370 & CRANKSHAFT NUT (203395) SUPPLIED WITH REMANUFACTURED COMPRESSOR. MUST BE PURCHASED SEPARATELY WITH NEW COMPRESSOR.

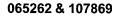
O.E.	Service	Reman.	Customer	Air	Air
Pc .No.	New Pc.No.	Exch. Pc. No.	Pc, No.	Inlet	Discharge
107867	065262	107869	Mack 303-GB-5109	Left	Left & Top
107868	065262	107869		Left	Left & Top

MACK

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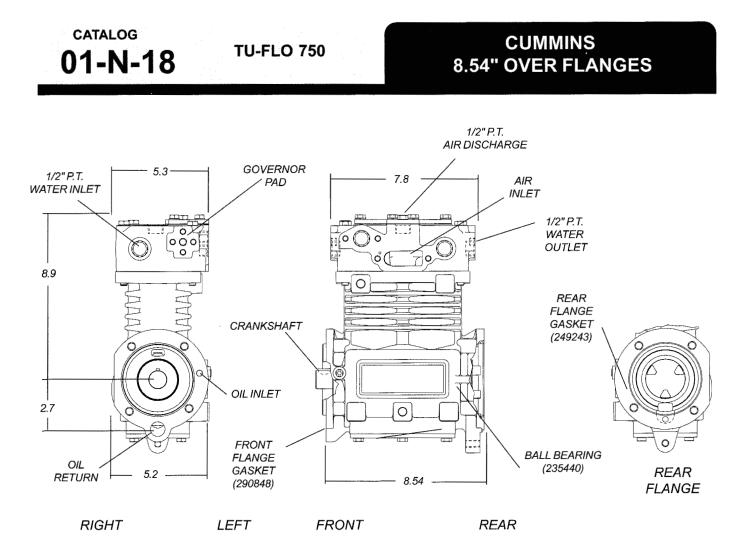
**Note:** Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased seperately with service new compressor.

## **RX CHANGEOVER**

Reman. Exchange		CI	nangeover From				0
Pc.No.	<b>Tu-Fio 400</b>	<b>Tu-Flo 500</b> 277122	<b>Tu-Flo 501</b> 286574	Tu-Flo 550 108329	<b>Tu-Flo 600</b> 280628	<b>Tu-Flo 700</b> 289348	Compressor Application Mack V-8

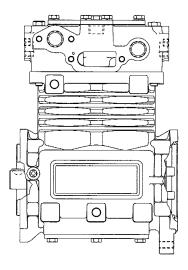
#### Important Changeover Notes

- 1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
- 2. Line lengths and routing may be affected.
- 3. Thread and line sizes may require fitting changes.



GASKET PIECE NUMBERS 290848 & 249243 SUPPLIED WITH REMANUFACTURED COMPRESSOR. MUST BE PURCHASED SEPARATELY WITH NEW COMPRESSOR.

O.E. Pc .No.	Service New Pc.No.	Reman. Exch. Pc. No.	Customer Pc. No.	Air Inlet	Air Discharge	Spline Coupling
107001	065198	107507	Volvo 8062235	Left	Left & Top	-
107819	065198	107507	Nav. 1672564C92	Left	Left & Top	110291
107820	065198	107507	*	Left	Left & Top	110291
108584	065198	107507	Cum. 3074471	Left	Left & Top	-
109198	065198	107507	Cum. 3069181	Left	Left & Top	-



CUMMINS

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#### 065198 & 107507

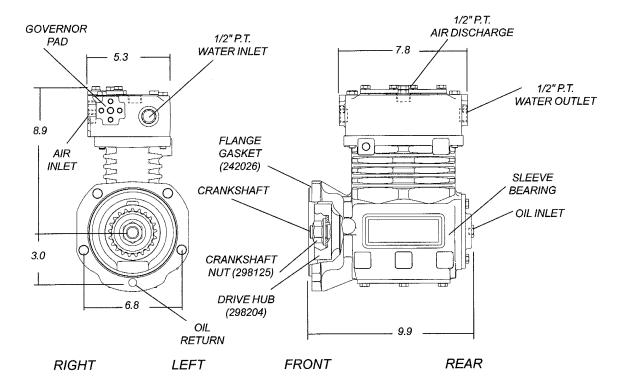
**Note:** Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased seperately with service new compressor.

## **RX CHANGEOVER**

Reman.		(	Changeover From	n			
Exchange Pc.No.	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	Tu-Flo 700	Compressor
				107506	284714	289339	Application In-Line

#### Important Changeover Notes

- 1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
- 2. Line lengths and routing may be affected.
- 3. Thread and line sizes may require fitting changes.



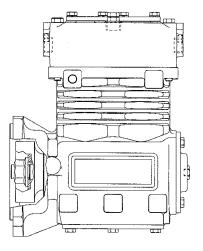
GASKET PIECE NUMBER 242026 SUPPLIED WITH REMANUFACTURED COMPRESSOR. MUST BE PURCHASED SEPARATELY WITH NEW COMPRESSOR.

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DRIVE HUB 298204 AND CRANKSHAFT NUT 298125 SUPPLIED WITH NEW, SERVICE AND REMANUFACTURED COMPRESSORS.

O.E.	Service	Reman.	Customer	Air	Air	
Pc .No.	New Pc.No.	Exch. Pc. No.	Pc. No.	Inlet	Discharge	Figure
107006	065203	107512		Right	Right & Top	27:20:26 <b>1</b> (17)
107782	065203	107512	-	Right	Right & Top	1
107783	065260	107813	DDC-23509780	Left	Left & Top	2
107812	065260	107813	-	Left	Left & Top	2
108238	065260	107813	an the <del>f</del> orm form	Left	Left & Top	2
108295	065203	107512	-	Right	Right & Top	1
108556	065334	108557		Left	Left & Top	



# 

DETROIT DIESEL

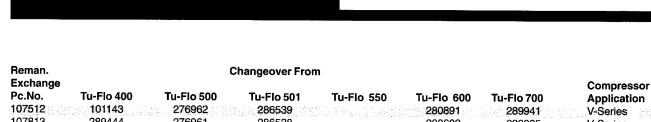
CATALOG

#### FIGURE 1 065203,107512

#### FIGURE 2 065260, 065334,107813 & 108557

**Note:** Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased seperately with service new compressor.

**RX CHANGEOVER** 



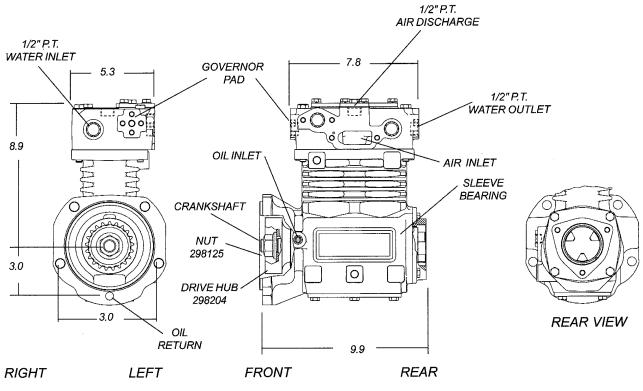
107813 289444 276961 286538 280609 289925 V-Series

#### Important Changeover Notes

- 1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
- 2. Line lengths and routing may be affected.
- 3. Thread and line sizes may require fitting changes.



## DETROIT DIESEL (SERIES 60) 0° TILT



**TU-FLO 750** 

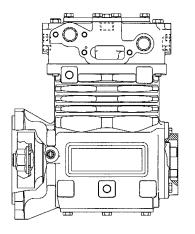
GASKET PIECE NUMBER 242026 SUPPLIED WITH REMANUFACTURED COMPRESSOR. MUST BE PURCHASED SEPARATELY WITH NEW COMPRESSOR.

DRIVE HUB 298204 AND CRANKSHAFT NUT 298125 SUPPLIED WITH NEW, SERVICE AND REMANUFACTURED COMPRESSORS.

0.E.	Service	Reman.	Customer	Air	Air
Pc .No.	New Pc.No.	Exch. Pc. No.	Pc. No.	Inlet	Discharge
107096	065217	107623	D.D 23505235	Left	Left
107051	065217	107623		Left	Left
107784	065217	107623	2 동안 도입 문 문 생 문	Left	Left
5000191	065217	107623		Left	Left
길과 관계가 관계	065671	109868	D.D R3505235	Left	Left & Top
	800017	5000193		Left	Left & Top

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#### 065217, 065671(DDC), 800017(DDC), 107623, 109868(DDC) & 5000193(DDC)

**Note:** Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased seperately with service new compressor.

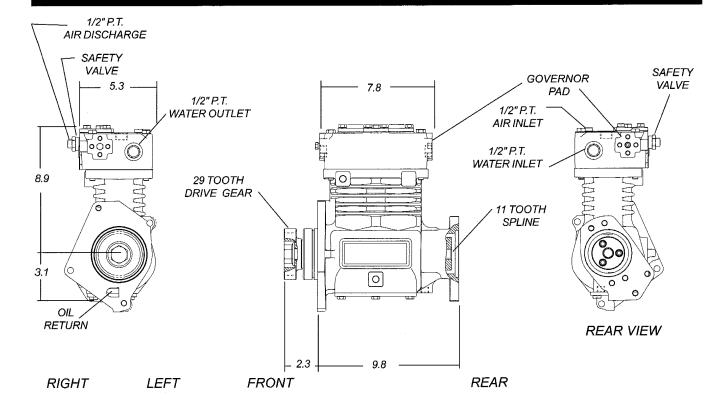


Exchange			•				Compressor
Pc.No.	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	Tu-Flo 700	Application
107623		이곳에는 상태들으로		107622	医结核 裂成的 计正式	し、経営法学校を受け	Series 60 (Thru Drive)

#### Important Changeover Notes

- 1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
- 2. Line lengths and routing may be affected.
- 3. Thread and line sizes may require fitting changes.





O.E. Pc .No. 109894	Service New Pc.No. 065714	Reman. Exch. Pc. No. 131076	Customer Pc. No. 23550477 or	Air Inlet Top	Air Discharge Top	Safety Valve Top	Figure Reference
5000601	800061	5000603	23550719 23550462 o 23550711		Тор	Right	2

DETROIT DIESEL

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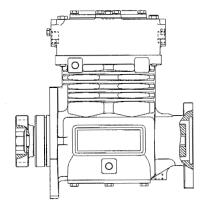


FIGURE 1 065714 & 131076

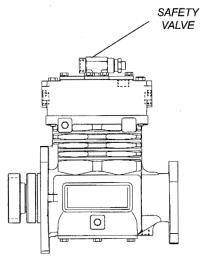


FIGURE 2 800061 & 5000603

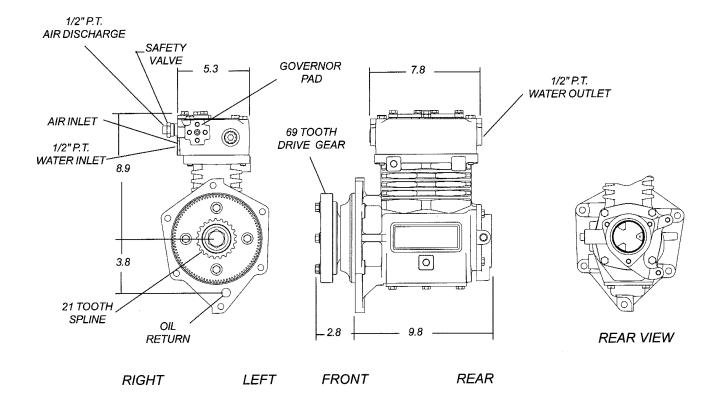
**Note:** Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased seperately with service new compressor.

Reman.		c	hangeover From	ı			
Exchange							Compressor
Pc.No.	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	<b>Tu-Flo 700</b>	Application
131076							
5000603							Detroit Diesel

#### Important Changeover Notes

- 1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
- 2. Line lengths and routing may be affected.
- 3. Thread and line sizes may require fitting changes.



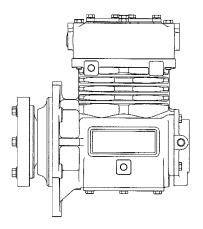


O.E.	Service	Reman.	Customer	Air	Air	Safety
Pc .No.	New Pc.No.	Exch. Pc. No.	Pc. No.	Inlet	Discharge	Valve
109426	065538 5001617	109430 5001616	D.D. 23516841	Right Right	Top Top	<b>Alght</b> Right

DDC-SERIES 60

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065538, 109430, 5001616(DDC) & 5001617(DDC)

**Note:** Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased seperately with service new compressor.

## **RX CHANGEOVER**

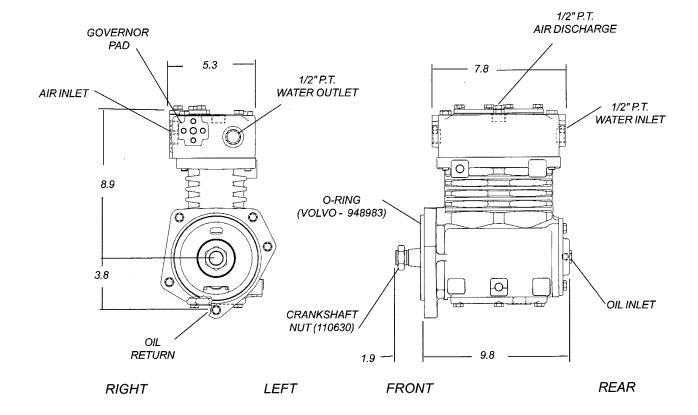
Reman. **Changeover From** Exchange Compressor Pc.No. **Tu-Flo 400** Tu-Flo 500 Tu-Flo 501 Tu-Flo 550 Tu-Flo 600 **Tu-Flo 700** Application Series 60 109430 Series 60

5001616

#### Important Changeover Notes

- 1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
- 2. Line lengths and routing may be affected.
- 3. Thread and line sizes may require fitting changes.



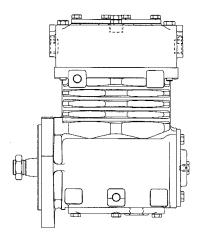


VOLVO O-RING PIECE NUMBER 948983 & CRANKSHAFT NUT 110630 SUPPLIED WITH REMANUFACTURED COMPRESSOR. MUST BE PURCHASED SEPARATELY WITH NEW COMPRESSOR.

O.E.	Service	Reman.	Customer	Air	Air
Pc. No.	New Pc. No.	Exch. Pc. No.	Pc. No.	Inlet	Discharge
108934	065408	108935	yawa ing <del>i</del> wana u	Right	Тор

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065408 & 108935

**Note:** Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased seperately with service new compressor.

## **RX CHANGEOVER**

Reman.							
Exchange Pc.No.	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	Tu-Flo 700	Compressor
							Application Volvo-GM

#### **Important Changeover Notes**

- 1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
- 2. Line lengths and routing may be affected.
- 3. Thread and line sizes may require fitting changes.