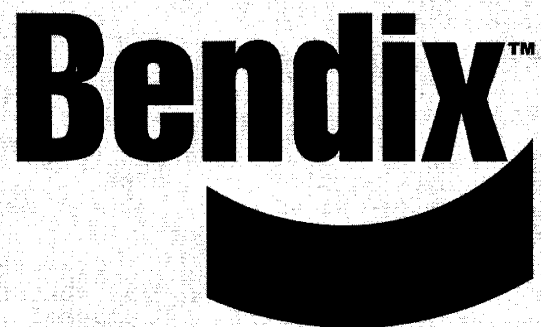


AIR COMPRESSORS

TU-FLO 750



PIECE NO.	PAGE NO.	PIECE NO.	PAGE NO.	PIECE NO.	PAGE NO.	PIECE NO.	PAGE NO.
	01-N-		01-N-		01-N-		01-N-
065198	18	107053	12	108869	14	109824	12
065199	10	107096	22	108934	28	109863	12
065201	14	107507	18	108935	28	109864	12
065203	20	107508	10	108989	12	109868	22
065217	22	107510	14	108991	12	109894	24
065260	20	107512	20	108992	12	131076	24
065262	16	107623	22	109110	6	800017	22
065334	20	107779	10	109111	6	800061	24
065388	14	107780	14	109141	12	5000191	22
065408	28	107782	20	109142	12	5000193	22
065426	12	107783	20	109198	18	5000601	24
065461	6	107784	22	109285	8	5000603	24
065466	12	107812	20	109286	8	5000641	10
065491	8	107813	20	109287	8	5000799	6
065538	26	107819	18	109320	10	5001533	12
065601	6	107820	18	109322	12	5001534	12
065607	12	107867	16	109336	8	5001616	26
065642	12	107868	16	109426	26	5001617	26
065671	22	107869	16	109430	26		
065683	12	107871	10	109545	12		
065714	24	108238	20	109546	12		
107001	18	108295	20	109551	6		
107002	10	108556	20	109552	6		
107004	14	108557	20	109604	12		
107006	20	108584	18	109626	6		
107043	12	108867	14	109633	12		
107051	22	108868	14	109659	12		

COMMON SERVICE PARTS

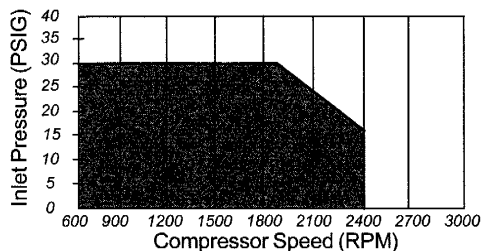
MAINTENANCE KITS & SERVICE PARTS

Description	Piece No.	Journal or Bore Size
Cylinder Head Maint. Kit	107516	
Piston & Rod Kit (Std)	108842	2.781" Bore
Crankshaft Bearing Kit (Std)	107969	2.166" Front Main Jour. 1.3781" Rear Main Jour. 1.1246" Conn. Rod Jour. 2.166" DDC Series 60 Rear Main Journal
Piston Ring Kit	107639	
Rear Main Ball Bearing	235440	
Cylinder Head Gasket	298715	
Inlet Gasket	243430	
Discharge Gasket	204820	
Governor Gasket	236577	
Base Gasket	110447	
Unloader Kit	107515	

The Tu-Flo 750 compressor is an engine driven, two cylinder, reciprocating compressor with a displacement of 16.5 cu. ft. per min. at 1250 RPM.

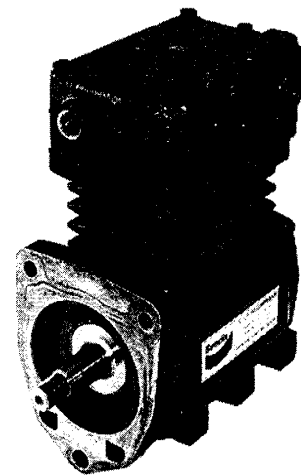
It is an engine lubricated compressor with a water cooled head and air cooled block. It is available in direct drive single flange and direct drive double flange configurations.

For installation and maintenance information, see SD-01-344.



TURBOCHARGE LIMITS

Exchange and Changeover Information
The Tu-Flo 750 Compressor is available as an original equipment Piece Number, Service New Number or Remanufactured Exchange Piece Number. Detail Parts and dimensions are illustrated in the compressor line drawings on each catalog page. Changeover information is featured prominently in the same position on each page.



TU-FLO 750 COMPRESSOR

TECHNICAL INFORMATION

VMRS No.	13-009-001
Average Weight	53 Lbs.
Bore Size	2.78 In.
Stroke	1.87 In.
Maximum RPM	2400 RPM
Approximate HP at 1250 RPM and 120 PSIG (Naturally aspirated)	3.2 HP
Max. Air Discharge Temperature	400°F
Min. Air Inlet Line Size	5/8" I.D.
Min. Air Discharge Line Size	1/2" I.D.
Min. Coolant Line Size	3/8" I.D.
Min. Oil Supply Line Size	3/16" I.D.
Min. Oil Return Line Size	1/2" I.D.
Min. Unloader Line Size	3/16" I.D.

KEY

NO.	QTY	PC.NO.	DESCRIPTION
1	1	F	Cylinder Head
2	2	A	Inlet Valve Seat Gasket
3	2	A	Inlet Valve Seat
4	2	A	Inlet Valve
5	2	A	Inlet Valve Spring
6	2	A	Inlet Valve Stop
7	2	F	Discharge Valve Stop
8	2	A	Discharge Valve Spring
9	2	A	Discharge Valve
10	2	A	Discharge Valve Seat
11	2	F	Unloader Bushing
12	2	A,G	Unloader Spring
13	2	A,G	Unloader Piston
14	2	A,G	Unloader O-Ring
15	1	A,G	Unloader Cover Gasket
16	1	F	Unloader Cover Plate
17	4	F	5/16 Lockwasher
18	4	F	5/16 Cap Screw
19	6	F	3/8 Cap Screw
20	1	A	Governor Gasket
21	1	A	Strainer Gasket
22	1	A	Discharge Fitting Gasket
23	1	A	Cylinder Head Gasket
24	1	F	Crankcase
25	6	F	5/16 Cap Screw
26	1	F	Crankcase Cover
27	1	B,D	Base Gasket
28	1	D	Front Bearing
29	1	D	Thrust Washer
30	1	E	Crankshaft Nut
31	1	F	Crankshaft Key
32	1	F	Crankshaft
33	1	D	Thrust Washer
34	1	D	Rear Bearing—Sleeve
	1	E	Rear Bearing—Ball
35	1	D	End Cover O-Ring
36	1	F	Rear End Cover
37	2	B	Connecting Rod & Cap
38	4	B	Connecting Rod Bolt
39	4	D	Bearing Insert
40	2	B	Wrist Pin Bushing
41	2	B	Wrist Pin
42	4	B	Wrist Pin Button
43	2	B	Piston
44	8	B,C	Oil Ring
45	4	B,C	Expander Ring
46	6	B,C	Piston Ring

- A - Furnished in Cylinder Head Maintenance Kit 107516
- B - Furnished in Piston & Rod Kit 108842
- C - Furnished in Piston Ring Kit 107639
- D - Furnished in Crankshaft Bearing Kit (Std.) 107969
- E - Listed in Parts List General Information Sections
- F - Item is not available as a Service Part
- G - Furnished in Unloader Kit 107515

CYLINDER HEAD MAINTENANCE KIT 107516 CONSISTS OF:

KEY		
NO.	QTY.	DESCRIPTION
2	2	Inlet Valve Seat Gasket
3	2	Inlet Valve Seat
4	2	Inlet Valve
5	2	Inlet Valve Spring
6	2	Inlet Valve Stop
8	2	Discharge Valve spring
9	2	Discharge Valve
10	2	Discharge Valve Seat
12	2	Unloader Spring
13	2	Unloader Piston
14	1	Unloader O-Ring
15	1	Unloader Cover Gasket
20	1	Governor Gasket
21	1	Strainer Gasket
22	1	Discharge Fitting Gasket
23	1	Cylinder Head Gasket

PISTON & ROD KIT 108842 CONSISTS OF:

KEY		
NO.	QTY.	DESCRIPTION
37	2	Connecting Rod & Cap (w/o Inserts)
38	4	Connecting Rod Bolt
40	2	Wrist Pin Bushing
41	2	Wrist Pin
42	4	Wrist Pin Button
43	2	Piston (Std.)
44	8	Oil Ring
45	4	Expander Ring
46	6	Piston Ring

Important: The appropriate crankshaft bearing kit **must** be used with piston & rod kit.

CRANKSHAFT BEARING KIT (STD.) 107969 CONSISTS OF:

KEY		
NO.	QTY.	DESCRIPTION
	1	Front End Cover Oil Seal
28	2	Front Main Sleeve Bearing (Std.)
29	2	Thrust Washer
39	2	Bearing Insert (Std.)
	2	Slotted Bearing Insert (Std.)
33	1	Thrust Washer
34	1	Rear Main Sleeve Bearing
35	2	O-Ring
23	1	Cylinder Head Gasket
27	1	Base Gasket

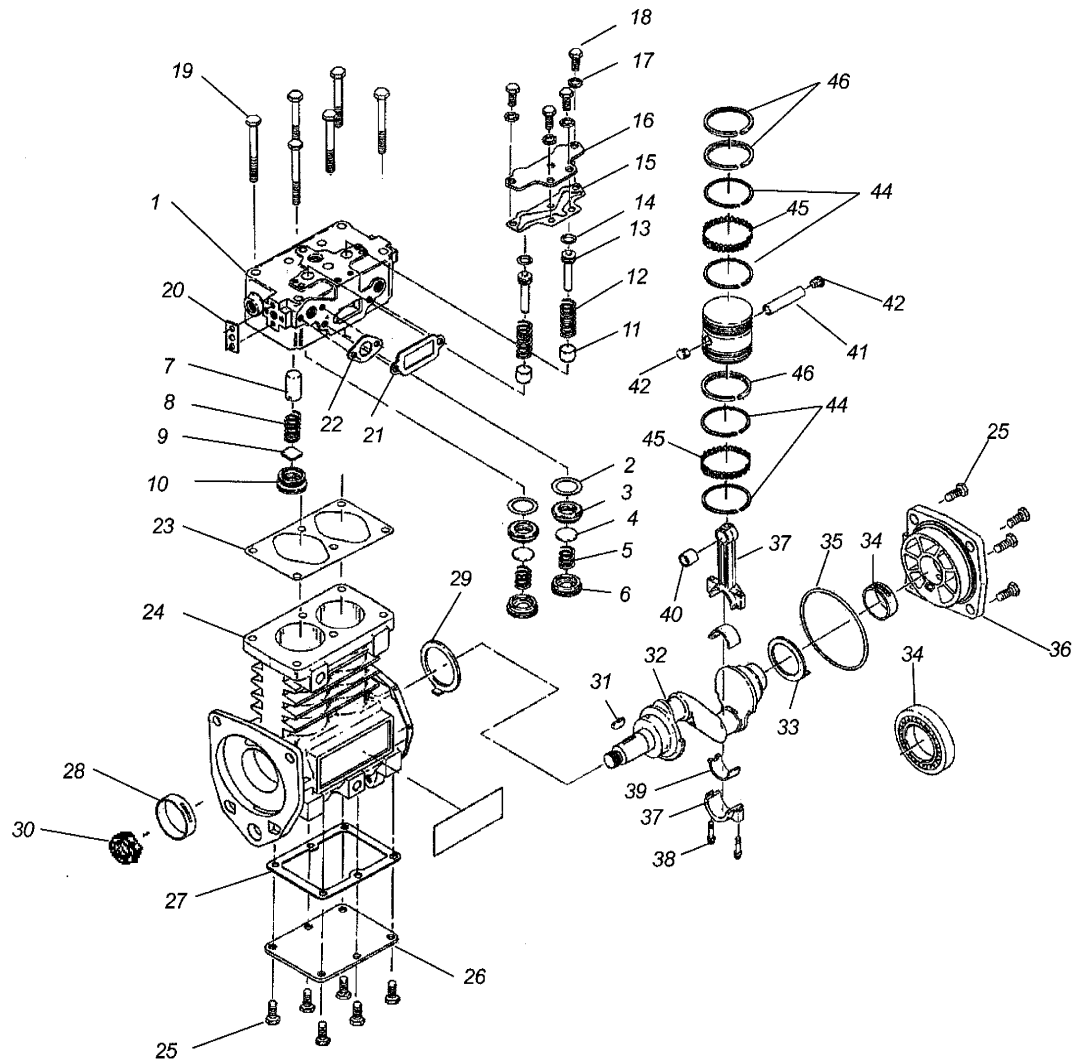
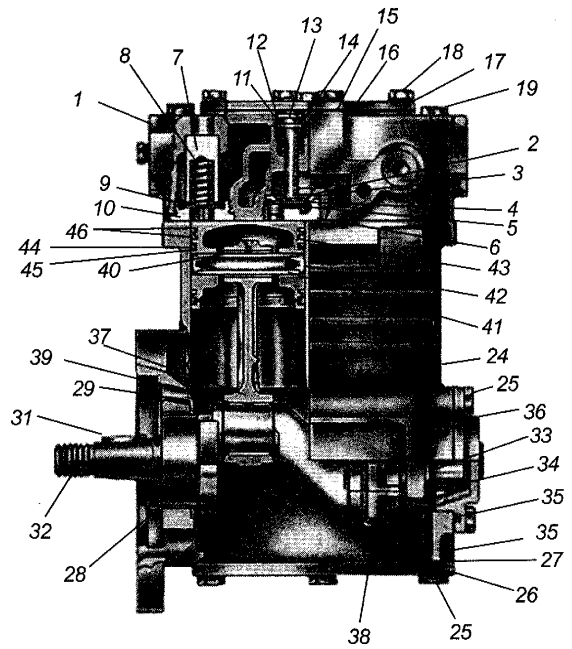
PISTON RING KIT 107639 CONSISTS OF:

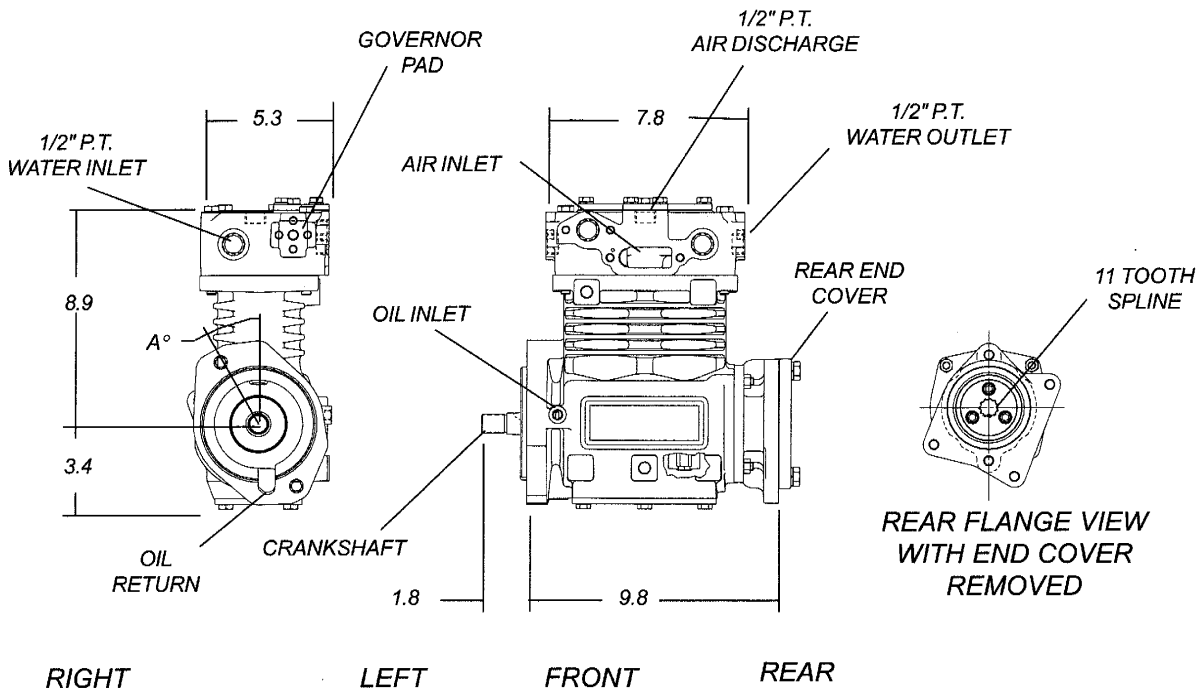
KEY		
NO.	QTY.	DESCRIPTION
44	8	Oil Ring
45	4	Expander Ring
46	6	Piston Ring

PISTON RING KIT 107515 CONSISTS OF:

KEY

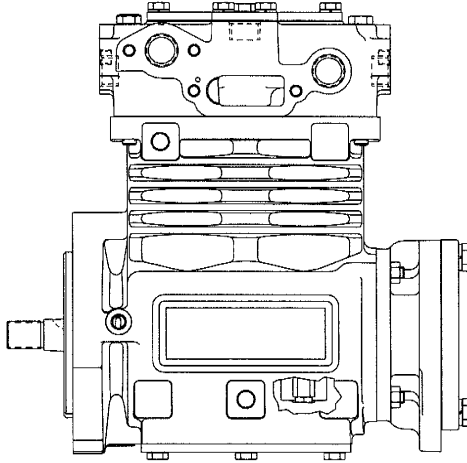
NO.	QTY.	DESCRIPTION
12	2	Unloader Spring
13	2	Unloader Piston
14	2	Unloader O-Ring
15	1	Unloader Cover Gasket





ORIGINAL EQUIPMENT

O.E. Pc.No.	Service New Pc.No.	Reman. Exch. Pc. No.	Customer Pc. No.	Air Inlet	Air Discharge	A°	Engine Make
109110	065461	109111	Nav.2003253C94	Left	Top	7°	Navistar
109551	065601	109552	CAT 106-7852	Left	Top	31.5°	Caterpillar
5000799	109626	109552	CAT 122-1713	Left	Top	31.5°	Caterpillar



**065601, 065461, 109111,
109552 & 109626(CAT IDENTIFIED)**

Note: Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased seperately with service new compressor.

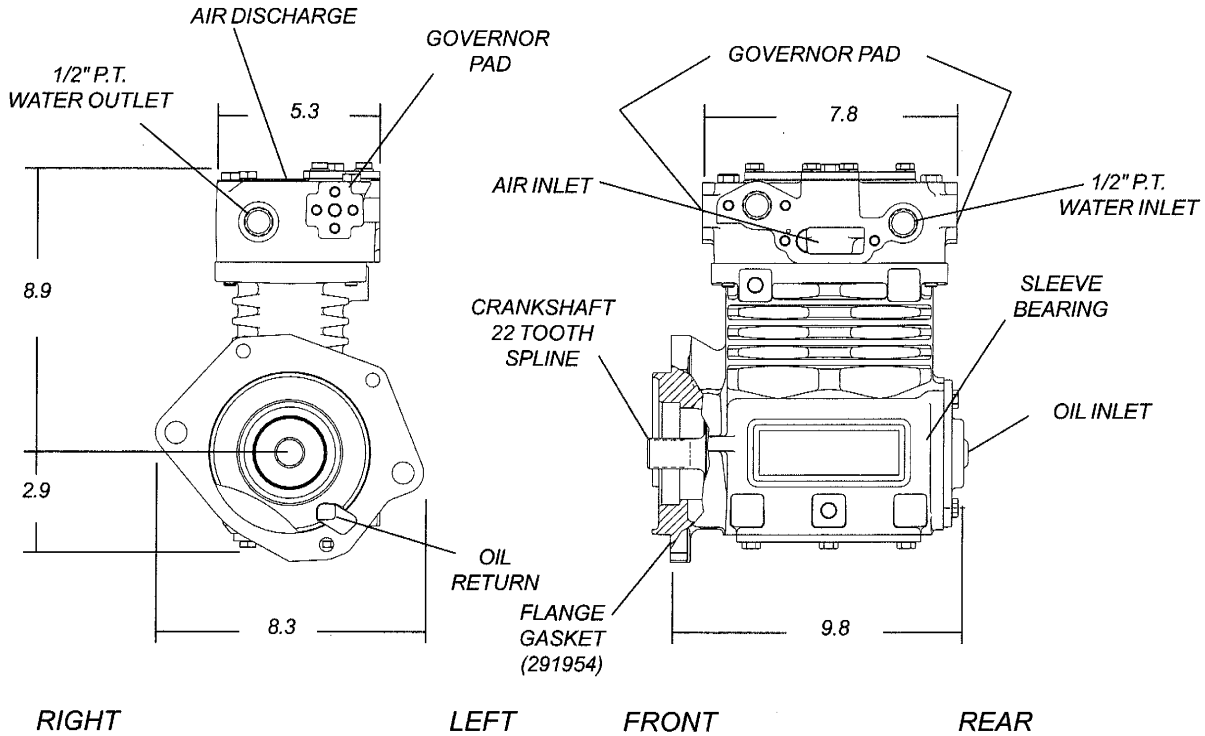
RX CHANGEOVER

Reman. Exchange Pc.No.	Changeover From						Compressor Application Cat 3126 N.G.D.
	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	Tu-Flo 700	
109552 109111				108730			

Important Changeover Notes

1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
2. Line lengths and routing may be affected.
3. Thread and line sizes may require fitting changes.

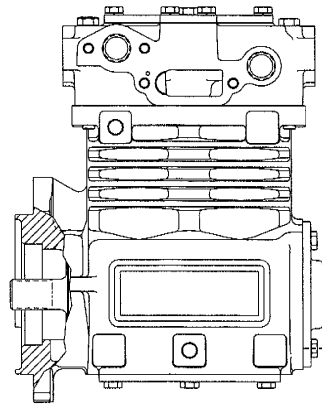
The changeovers listed above are for changing from other compressor models to the Bendix Tu-Flo 750. Compressor and engine damage may result if changing over from a Tu-Flo 750 compressor to another model.



FLANGE GASKET PIECE NUMBER 291954 SUPPLIED WITH REMANUFACTURED COMPRESSOR. MUST BE PURCHASED SEPARATELY WITH NEW COMPRESSOR.

ORIGINAL EQUIPMENT

O.E. Pc.No.	Service New Pc. No.	Reman. Exch. Pc. No.	Customer Pc. No.	Air Inlet	Air Discharge	Comments
109285	065491	109287	CAT 109-1318	Left	Left & Top	
109286	065491	109287	CAT 110-5766	Left	Left & Top	
		109336	CAT 0R-3405	Left	Left & Top	CAT Ident.



065491, 109287& 109336(CAT IDENTIFIED)

Note: Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased separately with service new compressor.

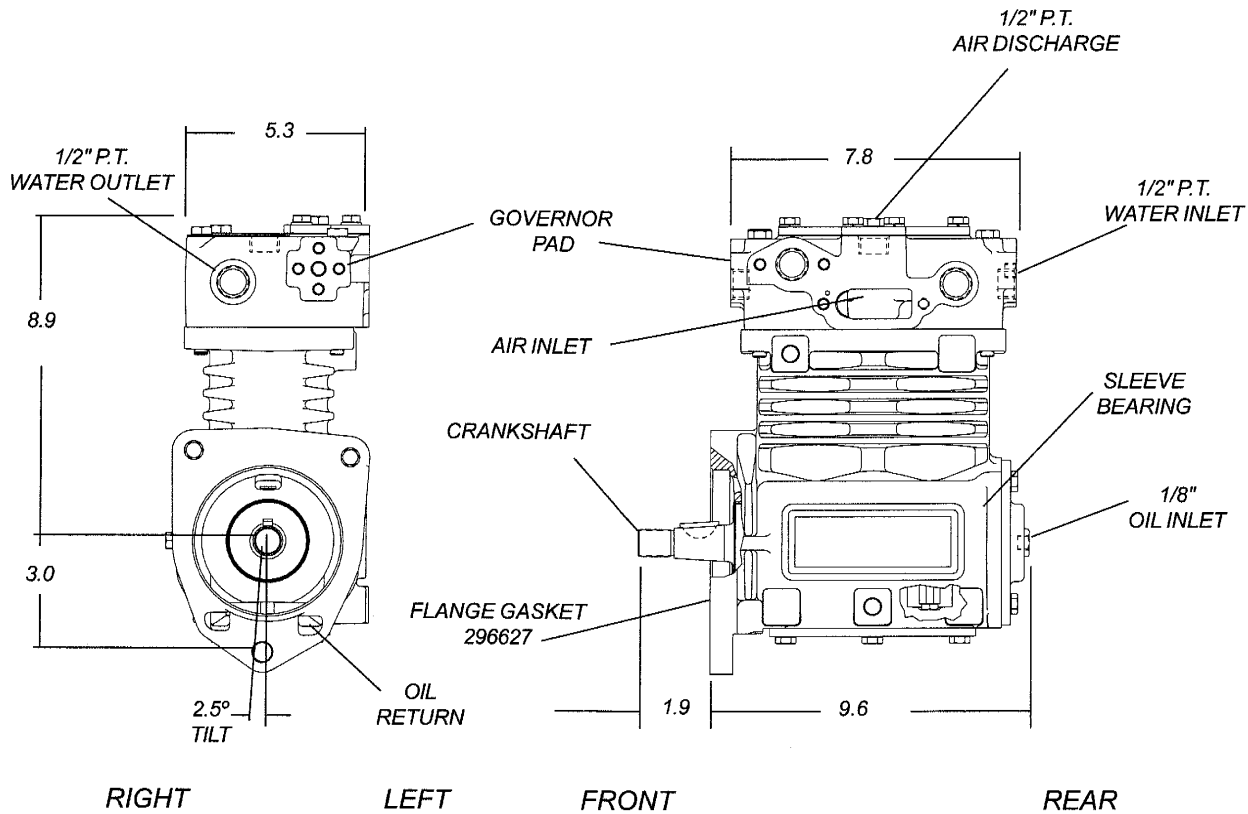
RX CHANGEOVER

Reman. Exchange Pc.No.	Changeover From						Compressor Application
	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	Tu-Flo 700	
109287	102674		286594	109251		289336	Cat-3300

Important Changeover Notes

1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
2. Line lengths and routing may be affected.
3. Thread and line sizes may require fitting changes.

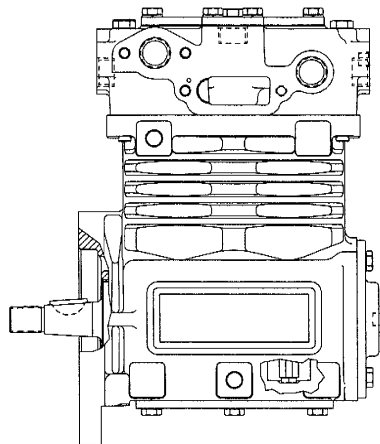
The changeovers listed above are for changing from other compressor models to the Bendix Tu-Flo 750. Compressor and engine damage may result if changing over from a Tu-Flo 750 compressor to another model.



FLANGE GASKET PIECE NUMBER 296627 SUPPLIED WITH
REMANUFACTURED COMPRESSOR. MUST BE PURCHASED
SEPARATELY WITH NEW COMPRESSOR.

ORIGINAL EQUIPMENT

O.E. Pc.No.	Service New Pc.No.	Reman. Exch. Pc. No.	Customer Ident.	Air Inlet	Air Discharge
107002	065199	107508	CAT 7E7619	Left	Left & Top
107779	065199	107508		Left	Left & Top
107871	065199	107508		Left	Left & Top
	109320	5000641	CAT 7E7619	Left	Left & Top



**065199, 107508,
109320(CAT) & 5000641(CAT)**

Note: Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased separately with service new compressor.

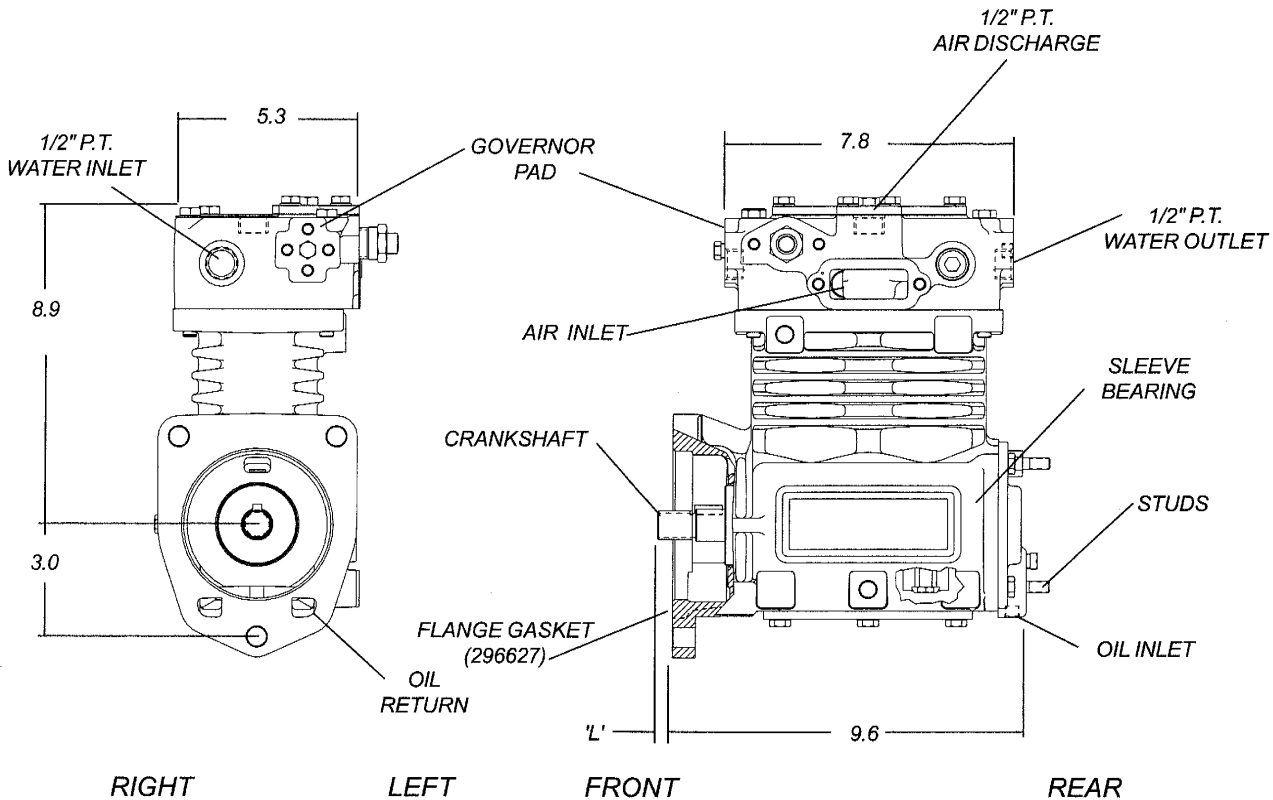
RX CHANGEOVER

Reman. Exchange Compressor Pc.No.	Changeover From						Application
	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	Tu-Flo 700	
107508		277731	103274	107509		103278	CAT 3406B

Important Changeover Notes

1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
2. Line lengths and routing may be affected.
3. Thread and line sizes may require fitting changes.

The changeovers listed above are for changing from other compressor models to the Bendix Tu-Flo 750. Compressor and engine damage may result if changing over from a Tu-Flo 750 compressor to another model.



FLANGE GASKET PIECE NUMBER 296627 SUPPLIED WITH REMANUFACTURED COMPRESSOR. MUST BE PURCHASED SEPARATELY WITH NEW COMPRESSOR.

ORIGINAL EQUIPMENT

O.E. Pc.No.	Service New Pc.No.	Reman. Exch. Pc. No.	Customer Pc. No.	Air Inlet	Air Discharge	Crankshaft	L	Figure Reference
107043	065607	109604	CAT 4P-0586	Left	Left & Top	22 ToothSpline	.9	3
107053	065607	109604	VOLVO 70001-8003	Left	Left & Top	22 ToothSpline	.9	3
108991	065426	108992	CAT 9Y-6320	Top	Left & Top	Tapered 3/4Thd.	1.1	1
109141	065466	109142	CAT 102-9553	Left	Left & Top	Straight M-20 Thd.	0.4	1
109545	065607	109604	CAT 113-7666	Left	Left & Top	22 ToothSpline	1.3	3
109633	065642	109659	CAT 110-2751	Left	Left & Top	22 ToothSpline	1.3	4
109824	065683	109863	CAT 118-2806	Left	Left & Top	Straight M-20 Thd.	0.4	2
5001533	065683	109863	CAT 131-6680	Left	Left & Top	Straight M-20 Thd.	0.4	2
	108989	109604	CAT 4P-0586	Left	Left & Top	22 ToothSpline	1.3	3
	109322	109142	CAT 102-9553	Left	Left & Top	Straight M-20 Thd.	0.4	1
	109546	109604	CAT 113-7666	Left	Left & Top	22 ToothSpline	1.3	3
	109864	109863	CAT 118-2806	Left	Left & Top	Straight M-20 Thd.	0.4	2
	5001534	109863	CAT 131-6680	Left	Left & Top	Straight M-20 Thd.	0.4	2

SERVICE NEW REMANUFACTURED EXCHANGE

CATERPILLAR
(MACK STYLE)

CATALOG
01-N-13

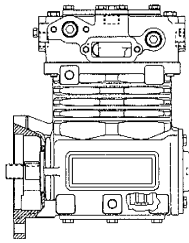


FIGURE 1
065426, 065466,
108992, 109142 & 109322(CAT)

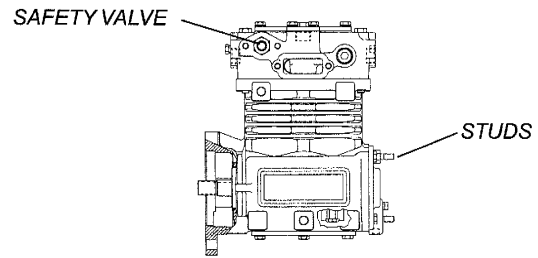


FIGURE 2
065683, 109863,
109864(CAT) & 5001534(CAT)

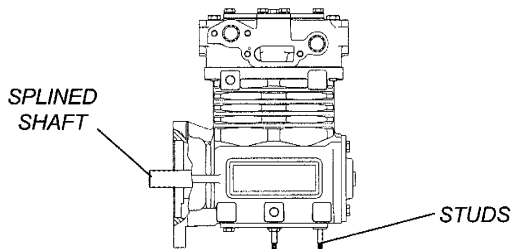


FIGURE 3
065607, 109546,
108989(CAT), 109604 & 109547

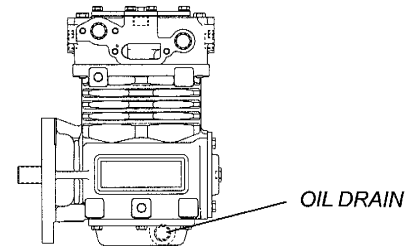


FIGURE 4
065642 & 109659

Note: Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased separately with service new compressor.

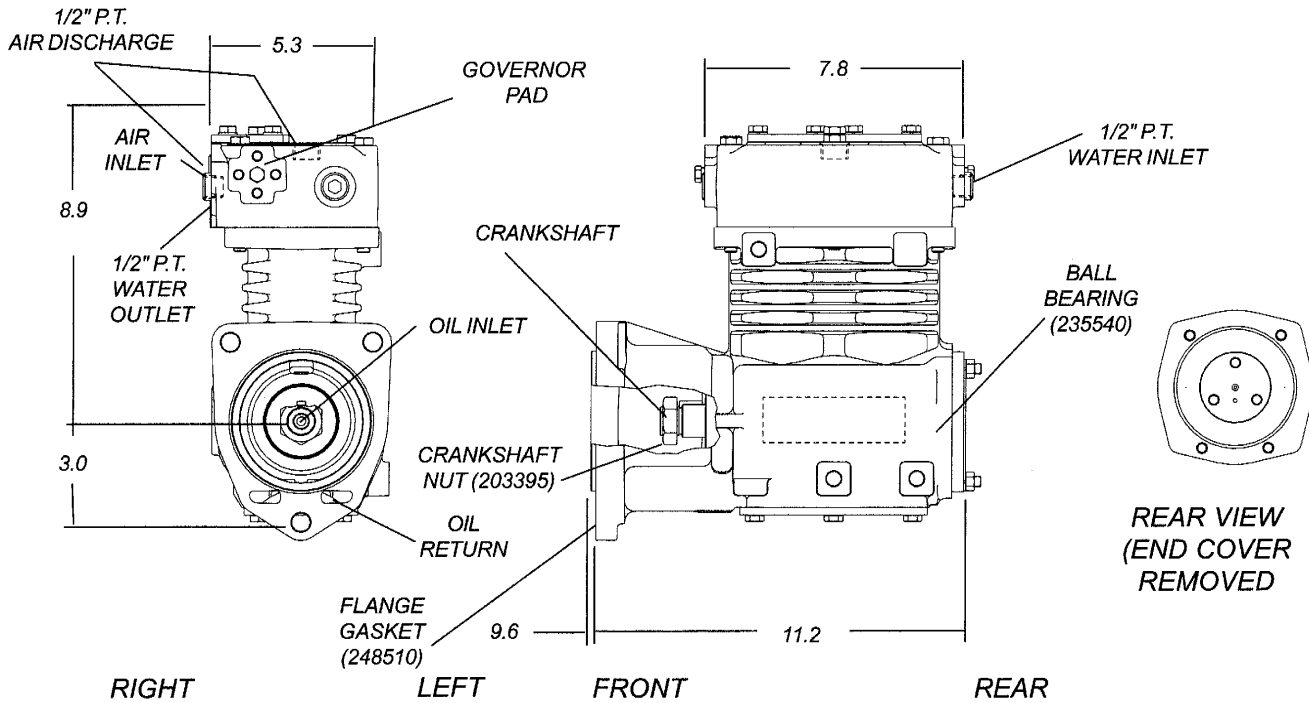
RX CHANGEOVER

Reman. Exchange Pc.No.	Changeover From						Compressor Application
	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	Tu-Flo 700	
108992				108990			
109142				109139			CAT 3406E
109547				109544		108731	CAT 3176
109604				109544		108731	CAT 3176
109659			102742	109809			CAT 3500
109863				109861			CAT 3176J

Important Changeover Notes

1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
2. Line lengths and routing may be affected.
3. Thread and line sizes may require fitting changes.

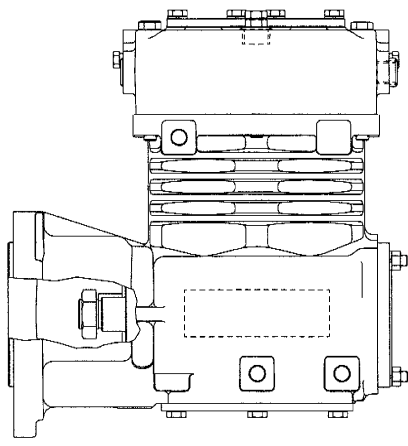
The changeovers listed above are for changing from other compressor models to the Bendix Tu-Flo 750. Compressor and engine damage may result if changing over from a Tu-Flo 750 compressor to another model.



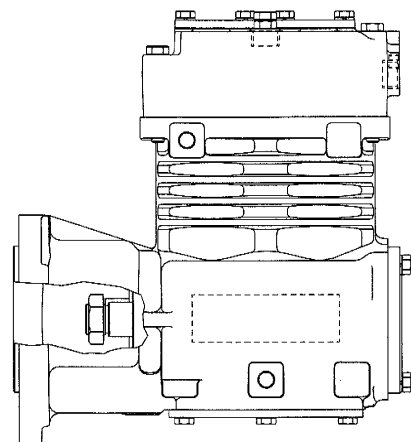
FLANGE GASKET PIECE NUMBER 248510 & CRANKSHAFT NUT 203395 SUPPLIED WITH REMANUFACTURED COMPRESSOR. MUST BE PURCHASED SEPARATELY WITH NEW COMPRESSOR.

ORIGINAL EQUIPMENT

O.E. Pc.No.	Service New Pc.No.	Reman. Exch. Pc. No.	Customer Pc. No.	Air Inlet	Air Discharge	Figure Reference
107004	065201	107510	303-GB-5103	Right	Right & Top	1
107780	065201	107510	-	Right	Right & Top	1
108867	065388	108869	303-GB-5113A	Right	Right & Top	2
108868	065388	108869	-	Right	Right & Top	2



**FIGURE 1
065201 & 107510**



**FIGURE 2
065388 & 108869**

Note: Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased separately with service new compressor.

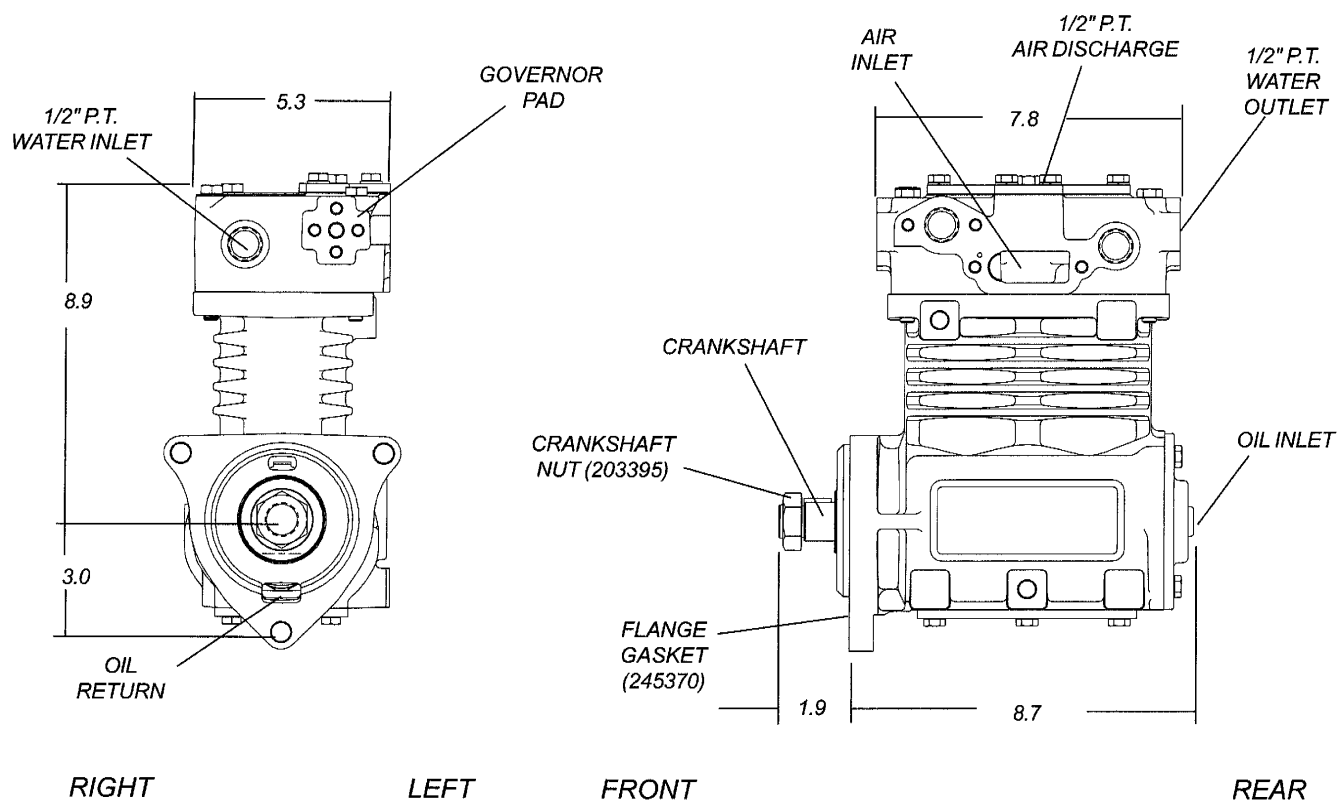
RX CHANGEOVER

Reman. Exchange Pc.No.	Changeover From						Compressor Application
	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	Tu-Flo 700	
107510		284662	286544		285108	289340	Mack E6/E7 V-Mack
108869							

Important Changeover Notes

1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
2. Line lengths and routing may be affected.
3. Thread and line sizes may require fitting changes.

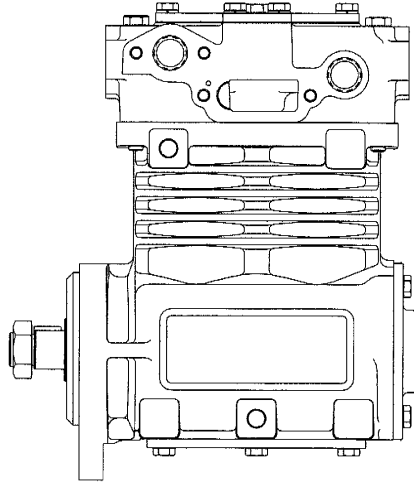
The changeovers listed above are for changing from other compressor models to the Bendix Tu-Flo 750. Compressor and engine damage may result if changing over from a Tu-Flo 750 compressor to another model.



FLANGE GASKET PIECE NUMBER 245370 & CRANKSHAFT NUT (203395) SUPPLIED WITH REMANUFACTURED COMPRESSOR. MUST BE PURCHASED SEPARATELY WITH NEW COMPRESSOR.

ORIGINAL EQUIPMENT

O.E. Pc.No.	Service New Pc.No.	Reman. Exch. Pc. No.	Customer Pc. No.	Air Inlet	Air Discharge
107867	065262	107869	Mack 303-GB-5109	Left	Left & Top
107868	065262	107869		Left	Left & Top



065262 & 107869

Note: Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased separately with service new compressor.

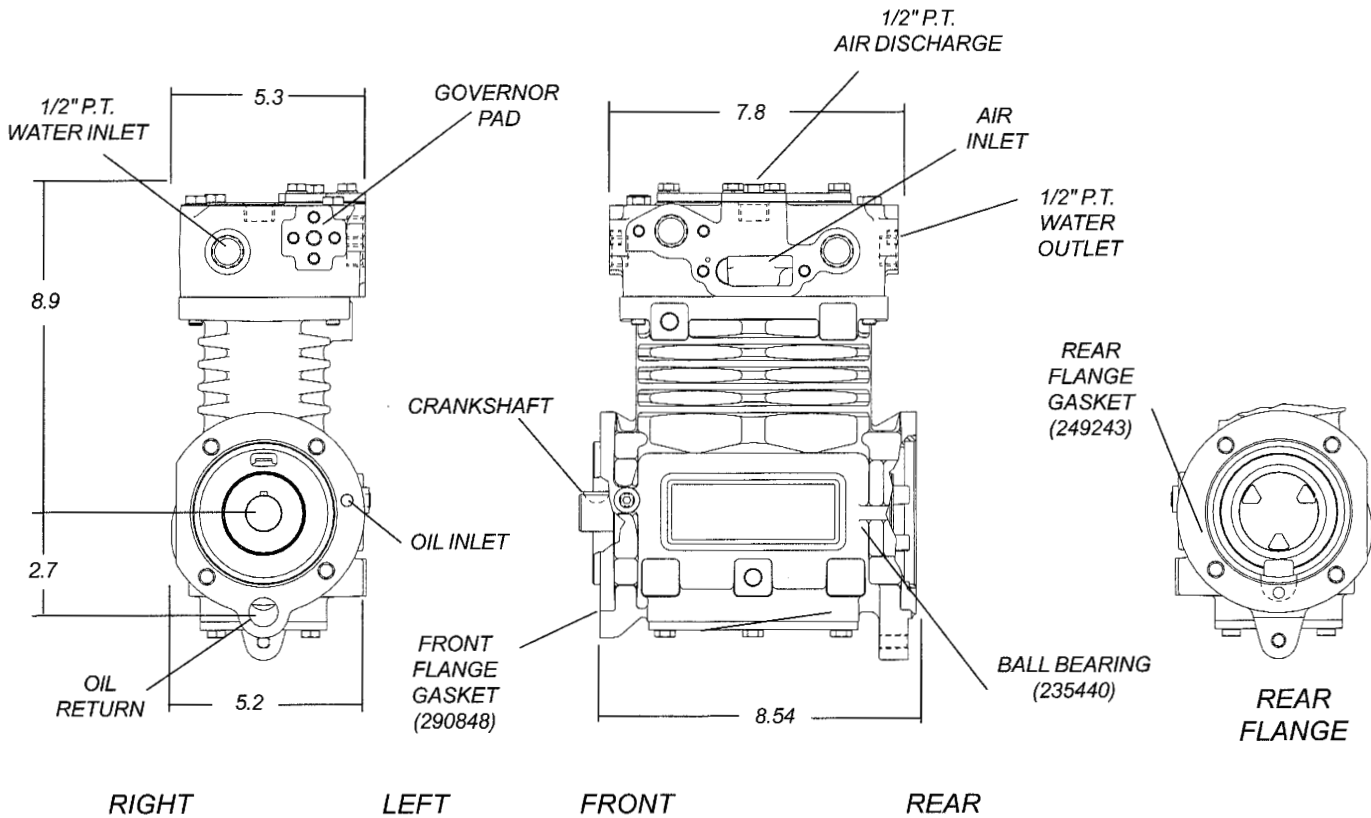
RX CHANGEOVER

Reman. Exchange Pc.No.	Changeover From						Compressor Application
	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	Tu-Flo 700	
107869		277122	286574	108329	280628	289348	Mack V-8

Important Changeover Notes

1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
2. Line lengths and routing may be affected.
3. Thread and line sizes may require fitting changes.

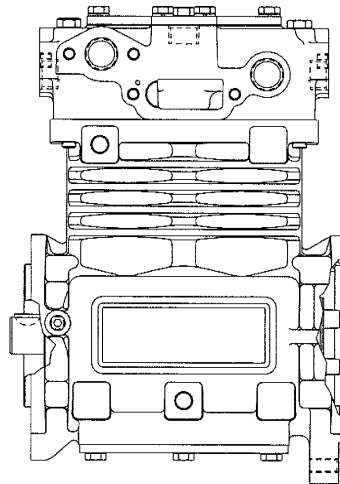
The changeovers listed above are for changing from other compressor models to the Bendix Tu-Flo 750. Compressor and engine damage may result if changing over from a Tu-Flo 750 compressor to another model.



GASKET PIECE NUMBERS 290848 & 249243 SUPPLIED WITH REMANUFACTURED COMPRESSOR. MUST BE PURCHASED SEPARATELY WITH NEW COMPRESSOR.

ORIGINAL EQUIPMENT

O.E. Pc. No.	Service New Pc.No.	Reman. Exch. Pc. No.	Customer Pc. No.	Air Inlet	Air Discharge	Spline Coupling
107001	065198	107507	Volvo 8062235	Left	Left & Top	-
107819	065198	107507	Nav. 1672564C92	Left	Left & Top	110291
107820	065198	107507	-	Left	Left & Top	110291
108584	065198	107507	Cum. 3074471	Left	Left & Top	-
109198	065198	107507	Cum. 3069181	Left	Left & Top	-



065198 & 107507

Note: Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased separately with service new compressor.

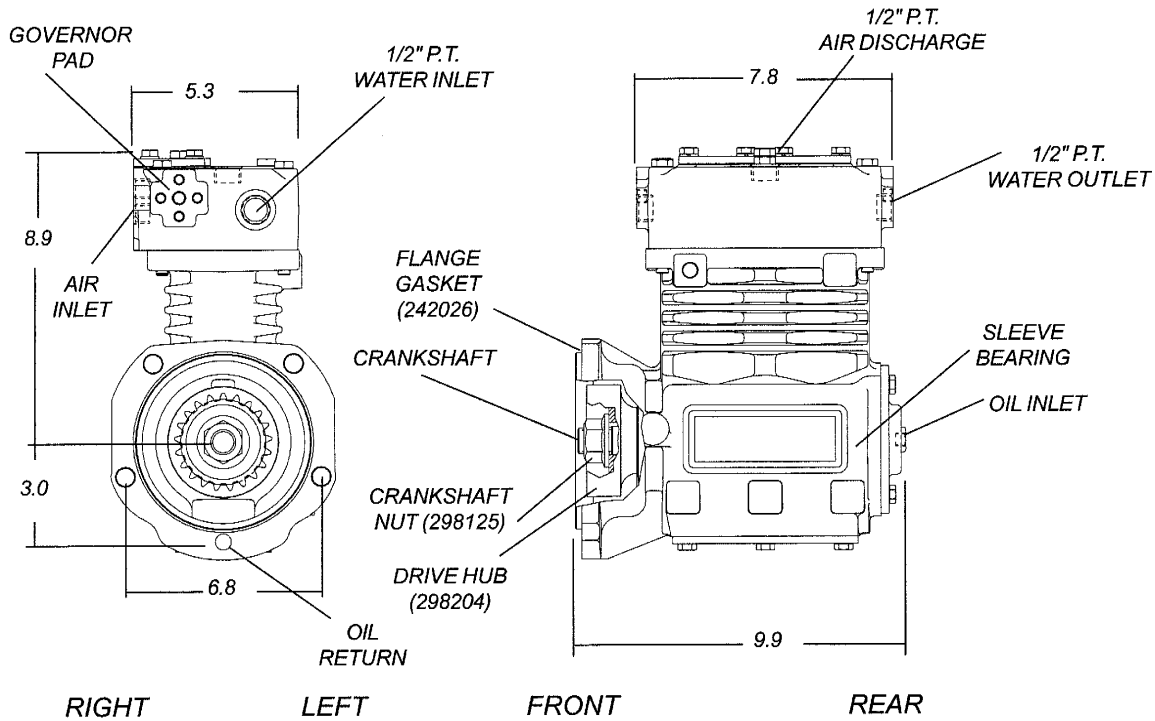
RX CHANGEOVER

Reman. Exchange Pc.No.	Changeover From						Compressor Application
	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	Tu-Flo 700	
107507		284699	286554	107506	284714	289339	In-Line

Important Changeover Notes

1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
2. Line lengths and routing may be affected.
3. Thread and line sizes may require fitting changes.

The changeovers listed above are for changing from other compressor models to the Bendix Tu-Flo 750. Compressor and engine damage may result if changing over from a Tu-Flo 750 compressor to another model.



GASKET PIECE NUMBER 242026 SUPPLIED WITH REMANUFACTURED COMPRESSOR. MUST BE PURCHASED SEPARATELY WITH NEW COMPRESSOR.

DRIVE HUB 298204 AND CRANKSHAFT NUT 298125 SUPPLIED WITH NEW, SERVICE AND REMANUFACTURED COMPRESSORS.

ORIGINAL EQUIPMENT

O.E. Pc. No.	Service New Pc.No.	Reman. Exch. Pc. No.	Customer Pc. No.	Air Inlet	Air Discharge	Figure
107006	065203	107512	-	Right	Right & Top	1
107782	065203	107512	-	Right	Right & Top	1
107783	065260	107813	DDC-23509780	Left	Left & Top	2
107812	065260	107813	-	Left	Left & Top	2
108238	065260	107813	-	Left	Left & Top	2
108295	065203	107512	-	Right	Right & Top	1
108556	065334	108557	-	Left	Left & Top	1

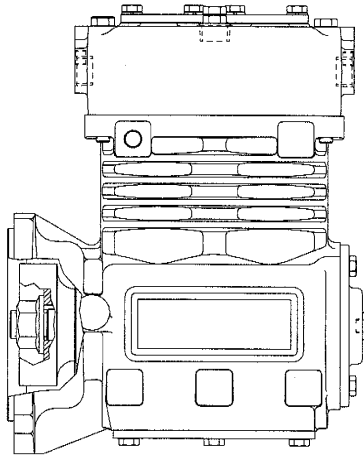


FIGURE 1
065203,107512

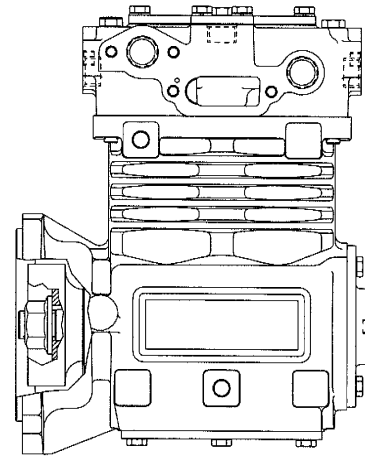


FIGURE 2
065260, 065334,107813 & 108557

Note: Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased separately with service new compressor.

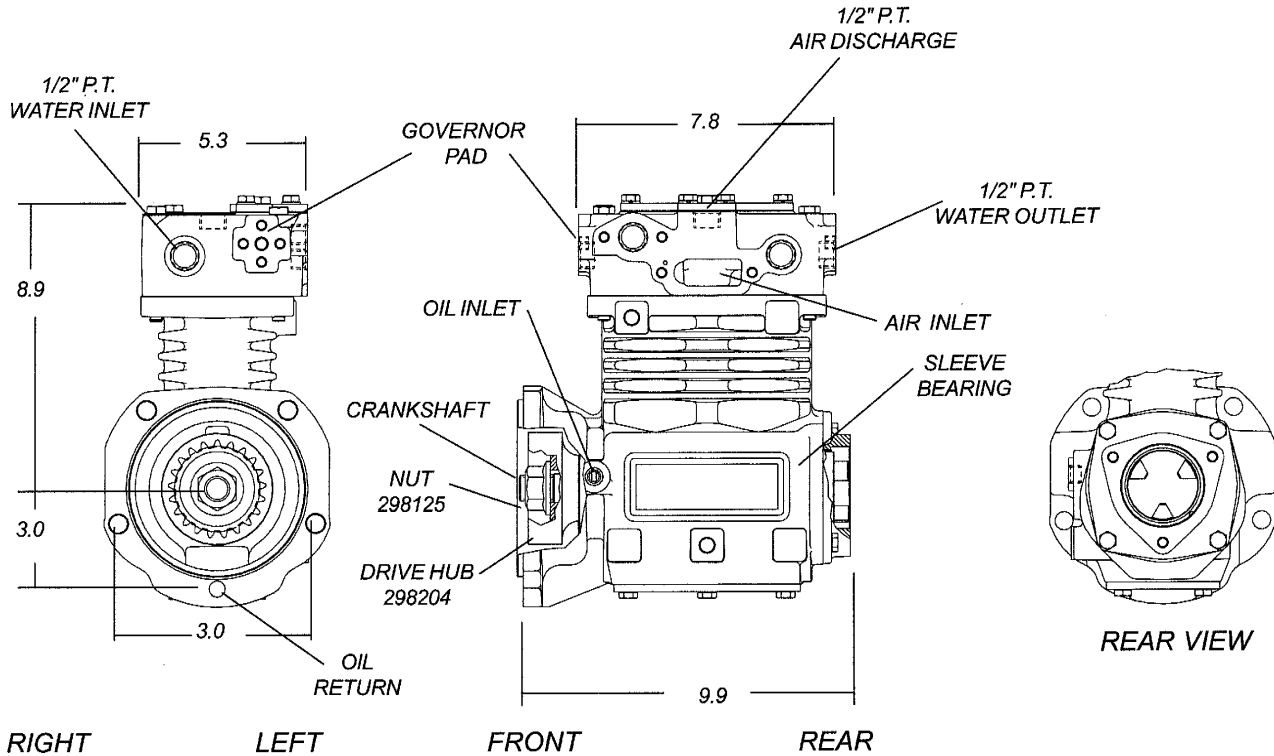
RX CHANGEOVER

Reman. Exchange Pc.No.	Changeover From						Compressor Application
	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	Tu-Flo 700	
107512	101143	276962	286539		280891	289941	V-Series
107813	289444	276961	286538		280609	289925	V-Series
108557							

Important Changeover Notes

1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
2. Line lengths and routing may be affected.
3. Thread and line sizes may require fitting changes.

The changeovers listed above are for changing from other compressor models to the Bendix Tu-Flo 750. Compressor and engine damage may result if changing over from a Tu-Flo 750 compressor to another model.



GASKET PIECE NUMBER 242026 SUPPLIED WITH REMANUFACTURED COMPRESSOR. MUST BE PURCHASED SEPARATELY WITH NEW COMPRESSOR.

DRIVE HUB 298204 AND CRANKSHAFT NUT 298125 SUPPLIED WITH NEW, SERVICE AND REMANUFACTURED COMPRESSORS.

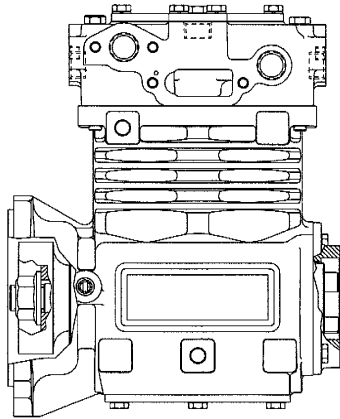
ORIGINAL EQUIPMENT

O.E. Pc .No.	Service New Pc.No.	Reman. Exch. Pc. No.	Customer Pc. No.	Air Inlet	Air Discharge
107096	065217	107623	D.D.- 23505235	Left	Left
107051	065217	107623		Left	Left
107784	065217	107623		Left	Left
5000191	065217	107623		Left	Left
	065671	109868	D.D.- R3505235	Left	Left & Top
	800017	5000193		Left	Left & Top

**SERVICE NEW
REMANUFACTURED EXCHANGE**

**DETROIT DIESEL
(SERIES 60)
0° TILT**

**CATALOG
01-N-23**



**065217, 065671(DDC), 800017(DDC),
107623, 109868(DDC) & 5000193(DDC)**

Note: Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased separately with service new compressor.

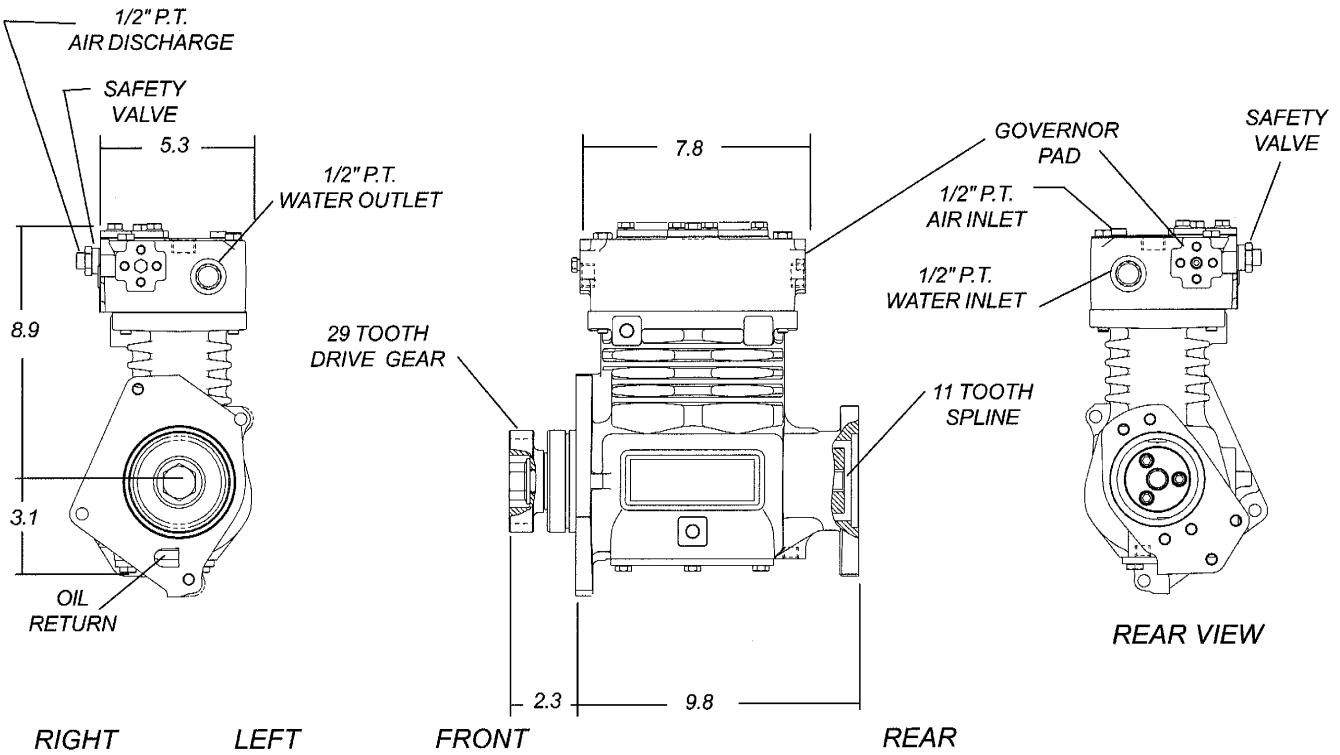
RX CHANGEOVER

Reman. Exchange Pc.No.	Changeover From						Compressor Application
	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	Tu-Flo 700	
107623				107622			Series 60 (Thru Drive)

Important Changeover Notes

1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
2. Line lengths and routing may be affected.
3. Thread and line sizes may require fitting changes.

The changeovers listed above are for changing from other compressor models to the Bendix Tu-Flo 750. Compressor and engine damage may result if changing over from a Tu-Flo 750 compressor to another model.



ORIGINAL EQUIPMENT

O.E. Pc.No.	Service New Pc.No.	Reman. Exch. Pc. No.	Customer Pc. No.	Air Inlet	Air Discharge	Safety Valve	Figure Reference
109894	065714	131076	23550477 or 23550719	Top	Top	Top	1
5000601	800061	5000603	23550462 or 23550711	Right	Top	Right	2

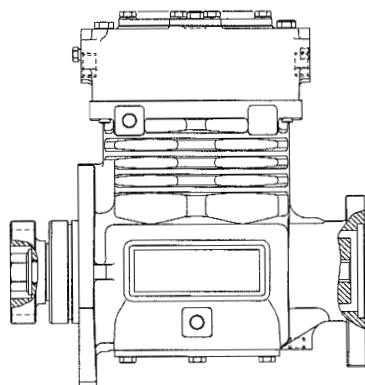


FIGURE 1
065714 & 131076

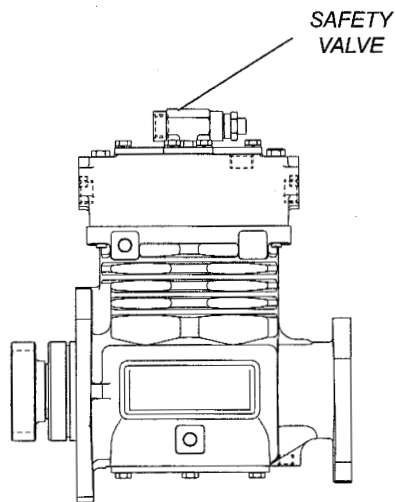


FIGURE 2
800061 & 5000603

Note: Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased separately with service new compressor.

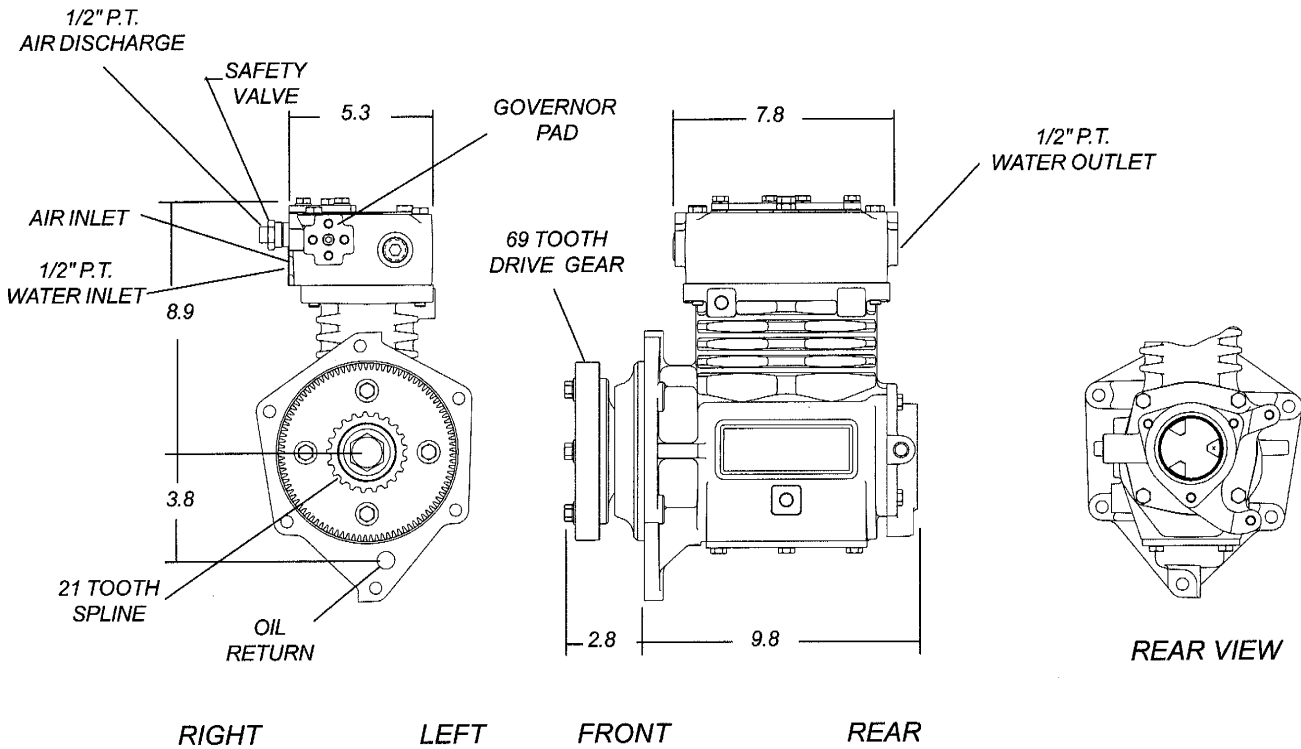
RX CHANGEOVER

Reman. Exchange Pc.No.	Changeover From						Compressor Application
	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	Tu-Flo 700	
131076							Detroit Diesel
5000603							Detroit Diesel

Important Changeover Notes

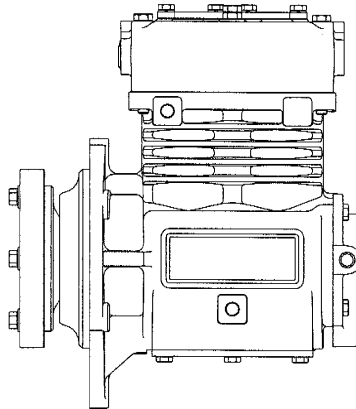
1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
2. Line lengths and routing may be affected.
3. Thread and line sizes may require fitting changes.

The changeovers listed above are for changing from other compressor models to the Bendix Tu-Flo 750. Compressor and engine damage may result if changing over from a Tu-Flo 750 compressor to another model.



ORIGINAL EQUIPMENT

O.E. Pc. No.	Service New Pc.No.	Reman. Exch. Pc. No.	Customer Pc. No.	Air Inlet	Air Discharge	Safety Valve
109426	065538 5001617	109430 5001616	D.D. 23516841	Right Right	Top Top	Right Right



**065538, 109430,
5001616(DDC) & 5001617(DDC)**

Note: Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased separately with service new compressor.

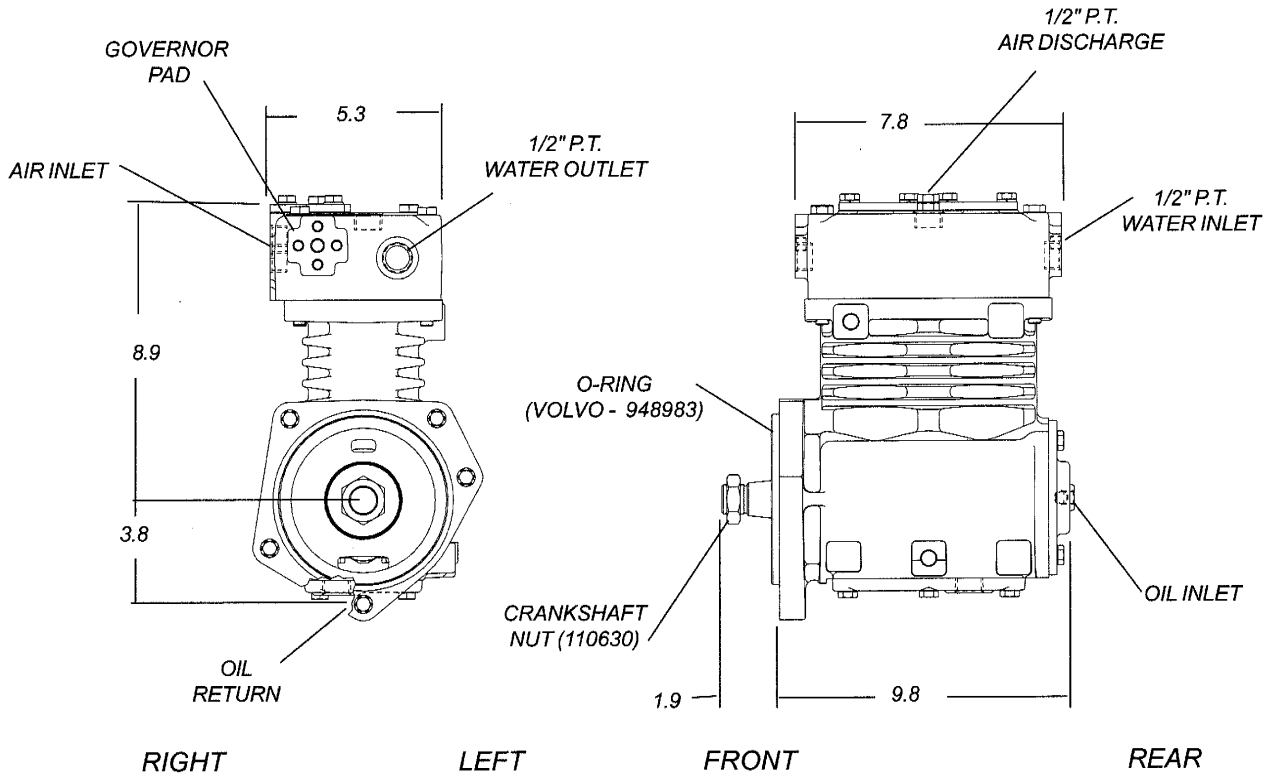
RX CHANGEOVER

Reman. Exchange Pc.No.	Changeover From						Compressor Application
	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	Tu-Flo 700	
109430							Series 60
5001616							Series 60

Important Changeover Notes

1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
2. Line lengths and routing may be affected.
3. Thread and line sizes may require fitting changes.

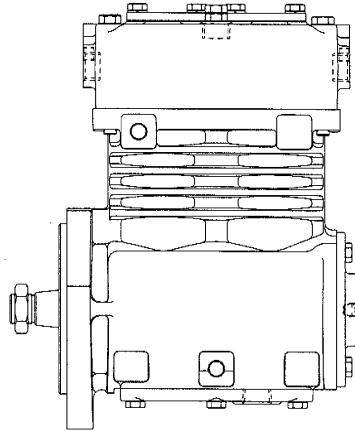
The changeovers listed above are for changing from other compressor models to the Bendix Tu-Flo 750. Compressor and engine damage may result if changing over from a Tu-Flo 750 compressor to another model.



VOLVO O-RING PIECE NUMBER 948983 & CRANKSHAFT NUT 110630 SUPPLIED WITH REMANUFACTURED COMPRESSOR. MUST BE PURCHASED SEPARATELY WITH NEW COMPRESSOR.

ORIGINAL EQUIPMENT

O.E. Pc. No.	Service New Pc. No.	Reman. Exch. Pc. No.	Customer Pc. No.	Air Inlet	Air Discharge
108934	065408	108935	-	Right	Top



065408 & 108935

Note: Remanufactured exchange compressors are supplied with pipe plugs and inlet, discharge, and governor gaskets. Must be purchased separately with service new compressor.

RX CHANGEOVER

Reman. Exchange Pc.No.	Changeover From						Compressor Application
	Tu-Flo 400	Tu-Flo 500	Tu-Flo 501	Tu-Flo 550	Tu-Flo 600	Tu-Flo 700	
108935				108937			Volvo-GM

Important Changeover Notes

1. Check for compressor to engine and/or accessory interference. In some installations, a changeover may not be possible.
2. Line lengths and routing may be affected.
3. Thread and line sizes may require fitting changes.

The changeovers listed above are for changing from other compressor models to the Bendix Tu-Flo 750. Compressor and engine damage may result if changing over from a Tu-Flo 750 compressor to another model.