

QWIKKIT™

STEMCO Kaiser QWIK KIT™ **THE "TRUE" NO-REAM King Pin Kit**

Only the STEMCO Kaiser Qwik Kit™ gives you the performance of steel on steel. In fact, our proprietary High-Chrome, High-Carbon tool steel is the only material that can withstand the constant turning and pounding placed on a steering knuckle and axle over the life of the vehicle.

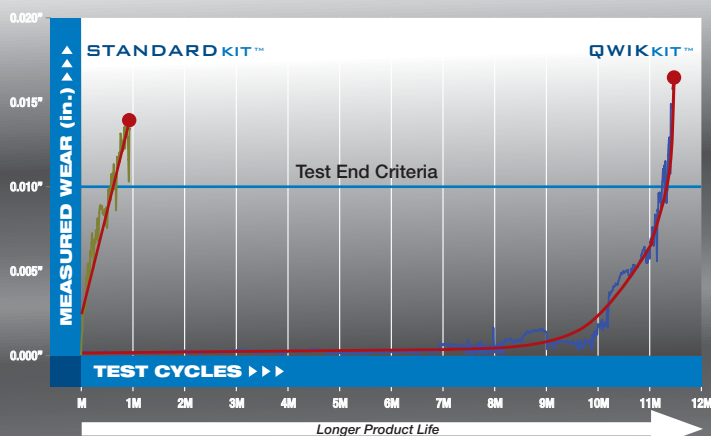
STEMCO Kaiser NO-REAM Spiral Steel Bushings and Pins are grease grooved for better and more constant lubrication. The Spiral Steel Bushing can be hand-twisted for easy installation and the grooved pin and bushing design allow grease to penetrate the high wear areas without jacking up the front end.

The STEMCO Kaiser Qwik Kit™ is easy to install, easy to maintain, and gives you three to four times the life of conventional bronze or nylon kits.

STEMCO Kaiser QWIK KIT™ **For Longer Life And Less Maintenance**

- 300% More Grease!
- Grooved Pin Allows Grease To Lubricate Bearing!
- Drive Past Your Next 3 King Pin Jobs!
- Install in Half The Time with Half The Effort!
- No Ream Installation!

30 YEARS OF TESTING **Kingpin/Bushing Assembly - Wear Testing Summary**



QWIK KIT™

TOP 20 KING PIN KITS

| AXLE CODE | OE KIT NUMBER | OE PIN SPECS | QWIK KIT NUMBER | BUSHING INSTALLATION TOOL | LIP SEAL INSTALLATION TOOL |
|------------------------------------|----------------------|---------------|-----------------|---------------------------|----------------------------|
| E1200I/W, E1320I/W | 328344, 823078 | 1.794 X 9.05 | K122E | ST-100-2 | ST70-7 |
| FF961, FF941 | R201315 | 1.794 X 10.40 | K961L | ST-100-2 | ST70-7 |
| FF981 | R201472 | 1.794 X 8.87 | K981R | ST-100-2 | ST70-7 |
| 02ADD, 02ADG, 02ADN, 02ADP | 1668411C91, 120KK100 | 1.921 X 9.87 | K120I | ST-100-2 | ST70-19 |
| 02ADA, 02ADB, 02AEM BEFORE 10/2002 | 166027C91, 101KK111 | 1.359 X 7.97 | K102I | ST-100-2 | ST70-2 |
| E1202I/W, E1322I/W, E1462I/W | 328347, 328349 | 1.872 X 9.05 | K147E | ST-100-4 | ST70-23 |
| EFA12F4 | 806355 | 1.625 X 9.19 | K120E | ST-100-2 | ST70-6 |
| FH946 | R201420, R201424 | 1.794 X 9.19 | KH946R | ST-100-2 | ST70-7 |
| 02AEM AFTER 10/2002 | 329182 | 1.359 X 7.97 | K103S | ST-100-2 | ST70-2 |
| FG931 | R201319, R201425 | 1.794 X 10.40 | KG931R | ST-100-2 | ST70-7 |
| FL931 | R201312 | 1.999 X 11.22 | KH931L | ST-100-2 | ST70-12 |
| MFS08 | R201474 | 1.500 X 7.50 | K80R | ST-100-2 | ST70-28 |
| F050 THRU 1985 | 722166 | 1.179 X 6.36 | K55G | ST-100-2 | ST70-4 |
| FF931, FF941 | R201307 | 1.794 X 10.40 | K931L | ST-100-2 | ST70-7 |
| FA523, FA532 | 301SQ47 | 1.625 X 7.46 | K533M | ST-100-2 | ST70-6 |
| F050 1986 & NEWER | 12472161 | 1.179 X 6.36 | K56G | ST-100-2 | ST70-4 |
| FC941 | R201318 | 1.500 X 8.93 | K941R | ST-100-2 | ST70-28 |
| E1460I/W | 328343, 328345 | 1.872 X 9.05 | K146E | ST-100-4 | ST70-23 |
| EFA18F4, EFA20F4 | 811525, 328432 | 1.872 X 9.97 | K180E | ST-100-4 | ST70-23 |
| 02ADE | 140KK100, 329022 | 2.046 X 10.12 | K141S | ST-100-2 | ST70-24 |

SPINDLE BORE AND AXLE EYE BEAM SIZES

| QWIK KIT NUMBER | SPINDLE BORE SIZE * | AXLE BORE SIZE * | QWIK KIT NUMBER | SPINDLE BORE SIZE * | AXLE BORE SIZE * |
|-----------------|---------------------|------------------|-----------------|---------------------|------------------|
| K122E | 1.919/1.921 | 1.794/1.796 | K941R | 1.626/1.628 | 1.501/1.503 |
| K120E | 1.749/1.750 | 1.626/1.627 | K80R | 1.626/1.628 | 1.501/1.503 |
| K147E | 2.057/2.058 | 1.873/1.874 | K981R | 1.919/1.921 | 1.795/1.797 |
| K146E | 2.057/2.058 | 1.873/1.874 | K931L | 1.919/1.921 | 1.795/1.797 |
| K180E | 2.057/2.058 | 1.873/1.874 | K961L | 1.919/1.921 | 1.795/1.797 |
| K55G | 1.298/1.300 | 1.180/1.182 | KG931R | 1.919/1.921 | 1.795/1.797 |
| K56G | 1.314/1.316 | 1.180/1.182 | KH946R | 1.919/1.921 | 1.795/1.797 |
| K102I | 1.483/1.485 | 1.358/1.360 | KH931L | 2.124/2.126 | 2.000/2.002 |
| K120I | 2.045/2.047 | 1.922/1.923 | K103S | 1.483/1.485 | 1.358/1.360 |
| K533M | 1.749/1.751 | TAPERED | K141S | 2.171/2.173 | 2.047/2.048 |

* Contact component manufacturer for specifications



Qwik Kit T-Handle Bushing Wrenches and Drivers are available for ease of installation. See our catalog, page 23.